



evropský  
sociální  
fond v ČR



EVROPSKÁ UNIE



MINISTERSTVO ŠKOLSTVÍ,  
MLÁDEŽE A TĚLOVÝCHOVY



OP Vzdělávání  
pro konkurenceschopnost

INVESTICE DO ROZVOJE VZDĚLÁVÁNÍ

## DUM téma: SurfCAM s tvorbou modelu – frézování 3D

ze sady: 2 tematický okruh sady: Příprava výroby a ruční programování  
CNC

ze šablony: 6 Příprava a zadání projektu

Určeno pro : 3 a 4 ročník

vzdělávací obor: 23-41-M/01 Strojírenství  
Vzdělávací oblast: odborné vzdělávání

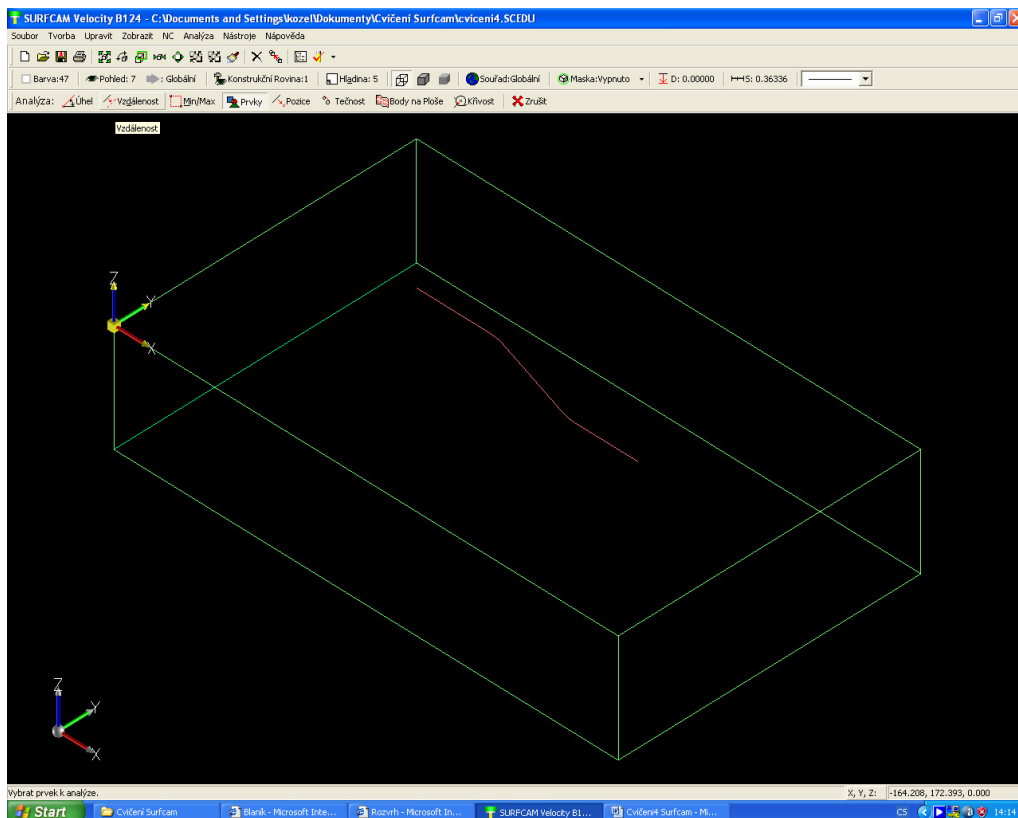
Metodický list/anotace: VY\_32\_INOVACE\_06210ml.pdf

Zpracoval: Ing. Bohuslav Kozel  
SPŠ a VOŠ Kladno

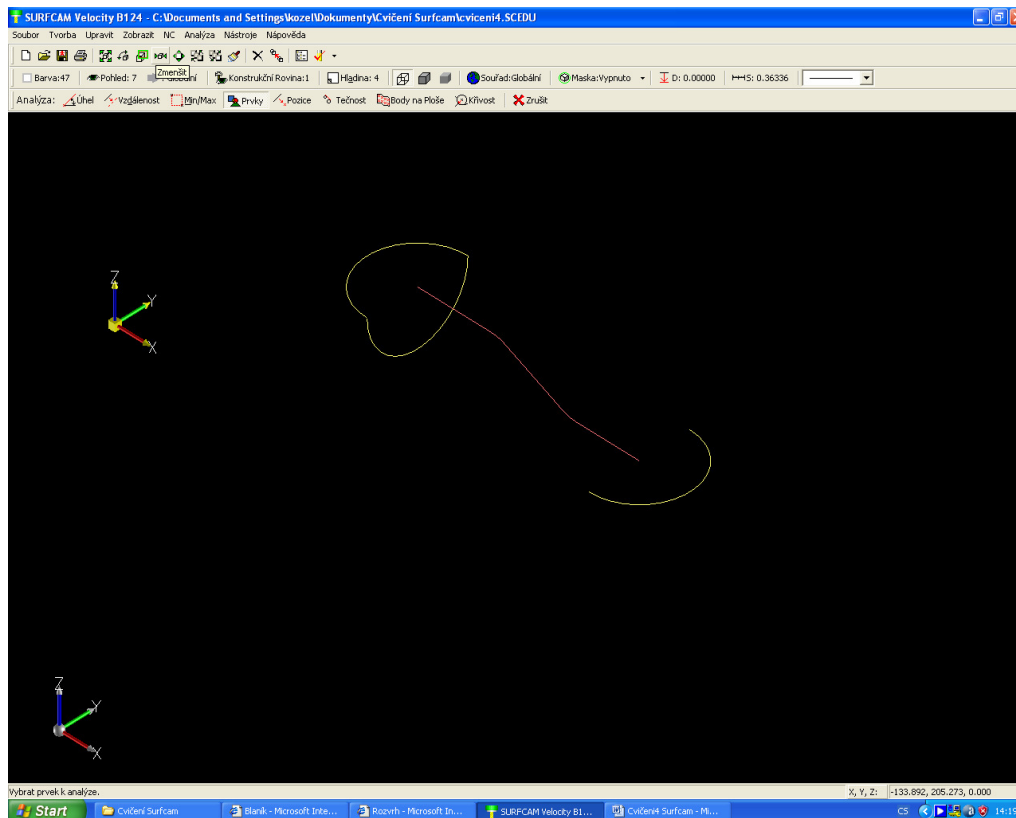
## DUM 10

### SurfCAM s tvorbou modelu – frézování 3D

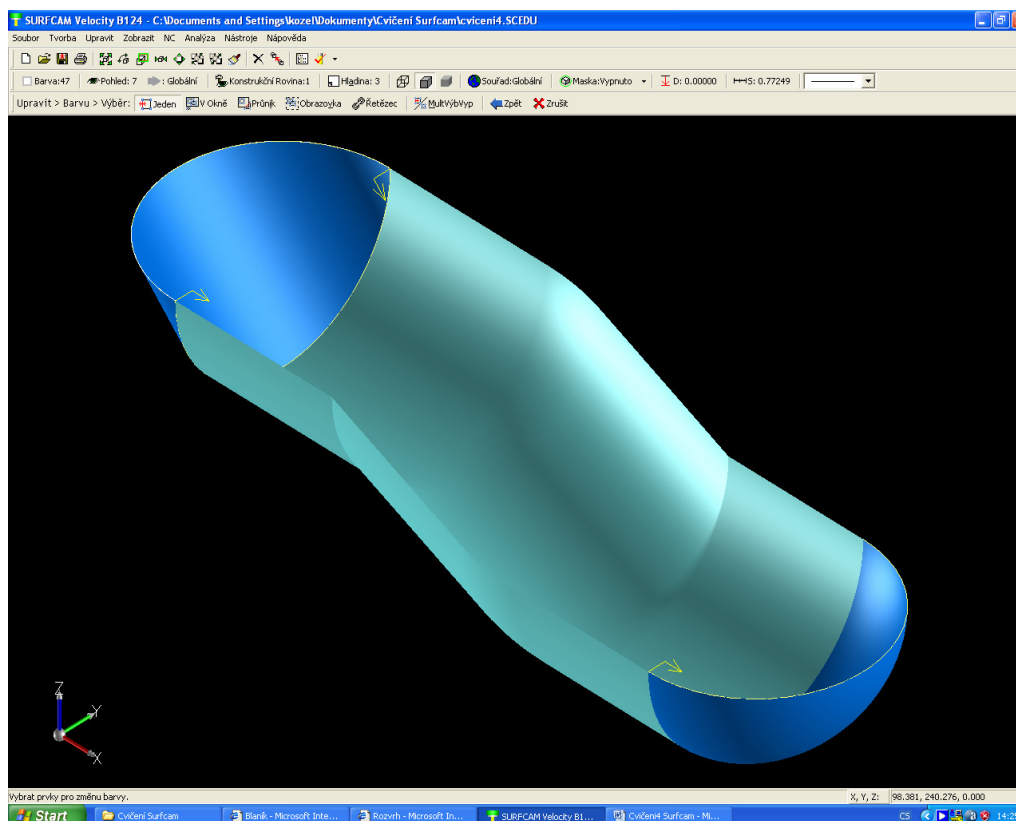
1. V prostředí Surfcam v konstrukční rovině 1 vytvořte obdélník o velikosti 500 x 300mm. Pomocí transformace dodělejte polotovar, vysuňte z o – 100mm
2. V druhé hladině vytvořte tvořící křivku která bude lomená



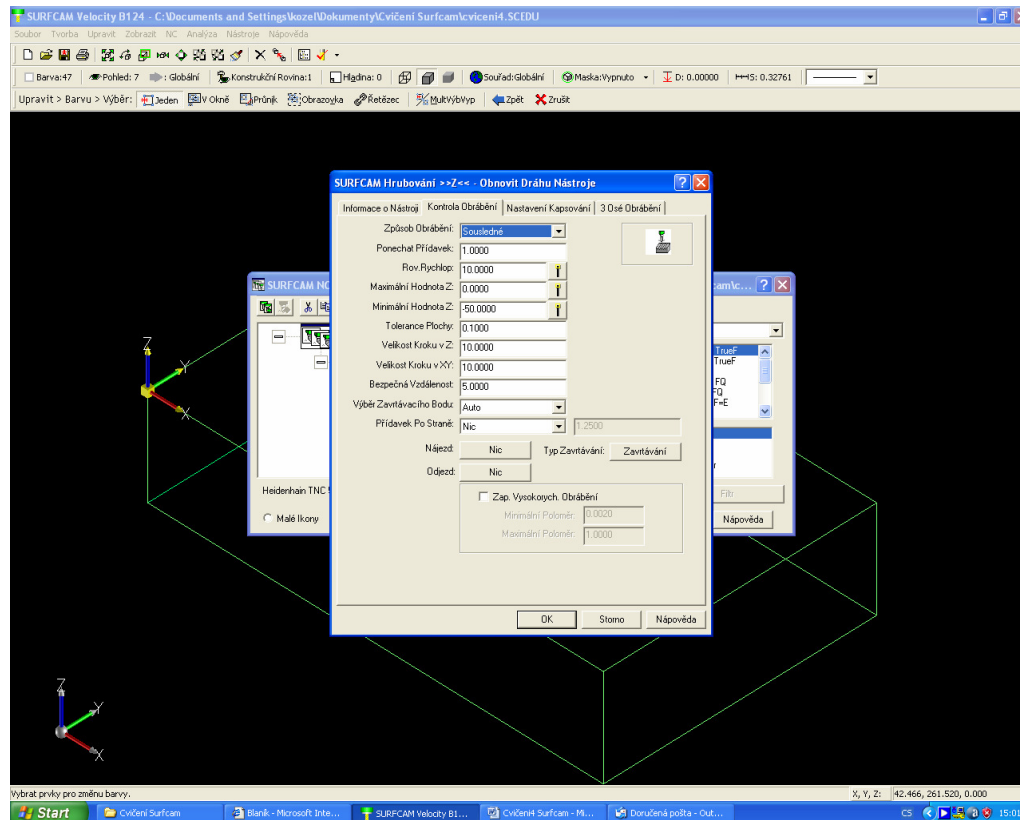
3. V další hladině vytvořte 3 oblouky o poloměru 60mm. Jedna bude vytvořena v konstrukční hladině 5 a bude kolmá k korní rovině polotovaru, další dvě budou v horní rovině polotovaru



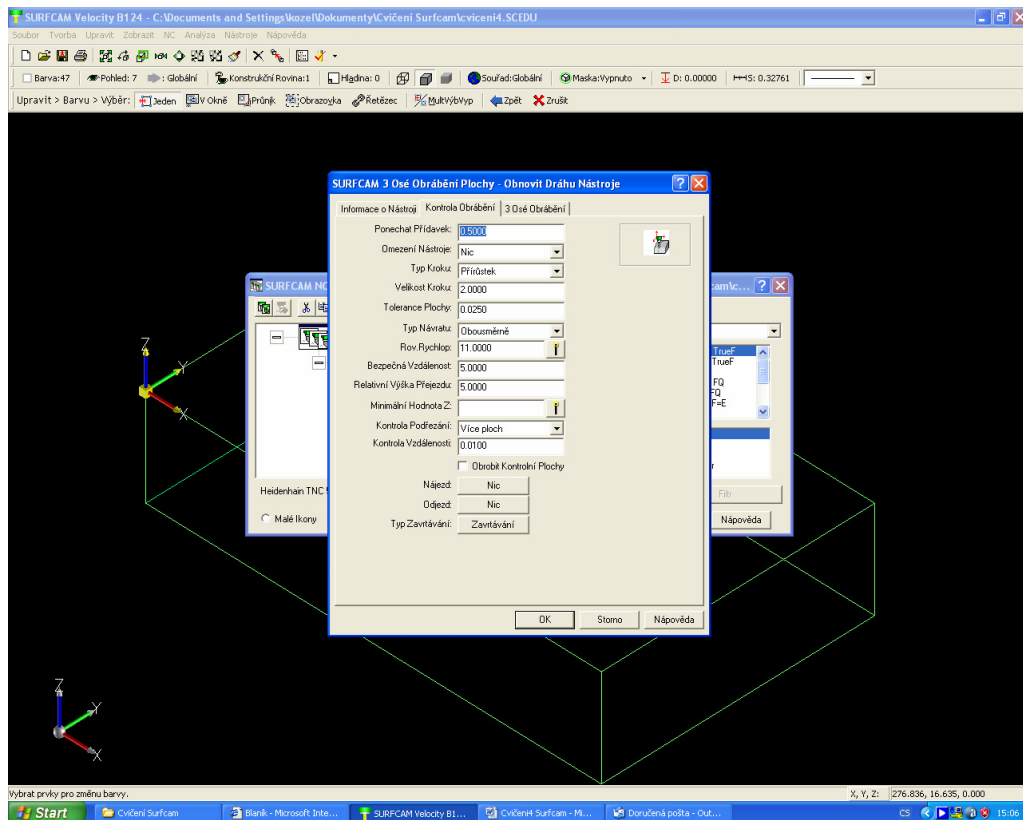
4. Vytvoříme 3 plochy. První vytvoříme pomocí řídicí křivky (lomená úsečka) a tvořící křivky (kolmý oblouk). Další dvě vytvoříte pomocí tvorby ploch blend. Šipky u ploch musí směřovat tak, jak je na obrázku. Pokud by tomu tak nebylo, pomocí upravit, plochy, je změňte



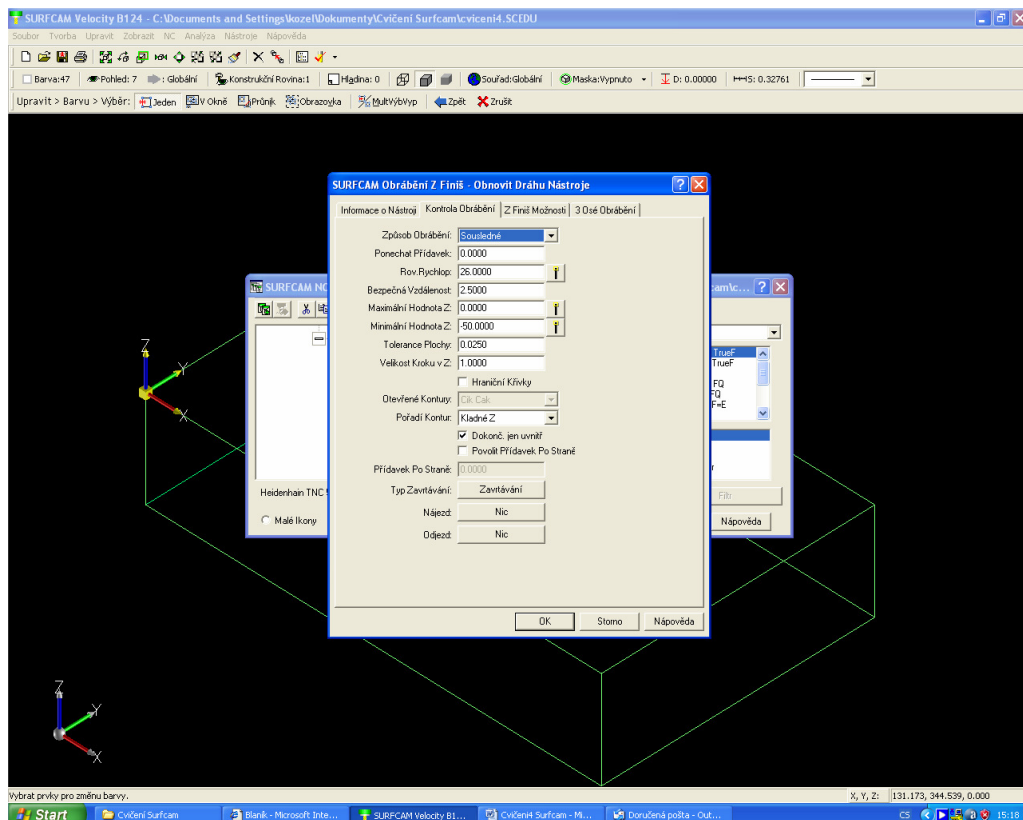
- Nyní budeme vkládat technologii. První bude NC, 3osy, z hrubování. Vybrat nástroj, větší kulovou frézu a vyplnit kontrolu obrábění, nechte přídavek např. 1mm. Při výběru plochy vybrat celou plochu obrazovkou a polotovar žádný polotovar – obrábíme dutinu.



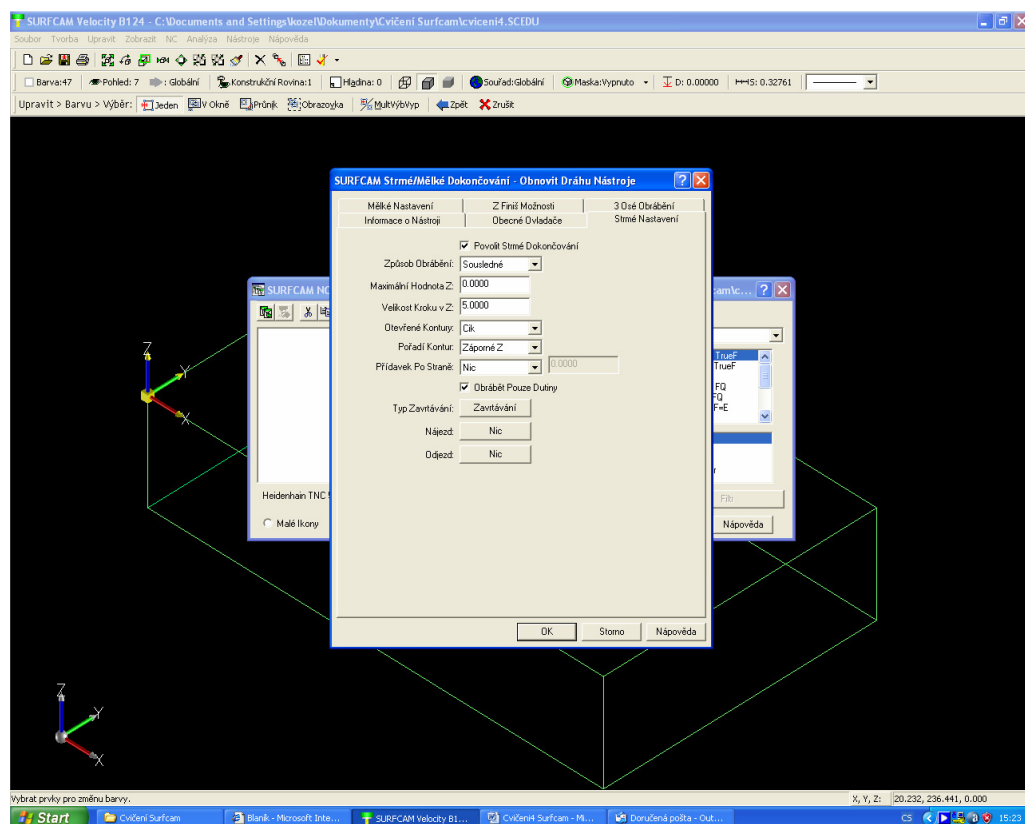
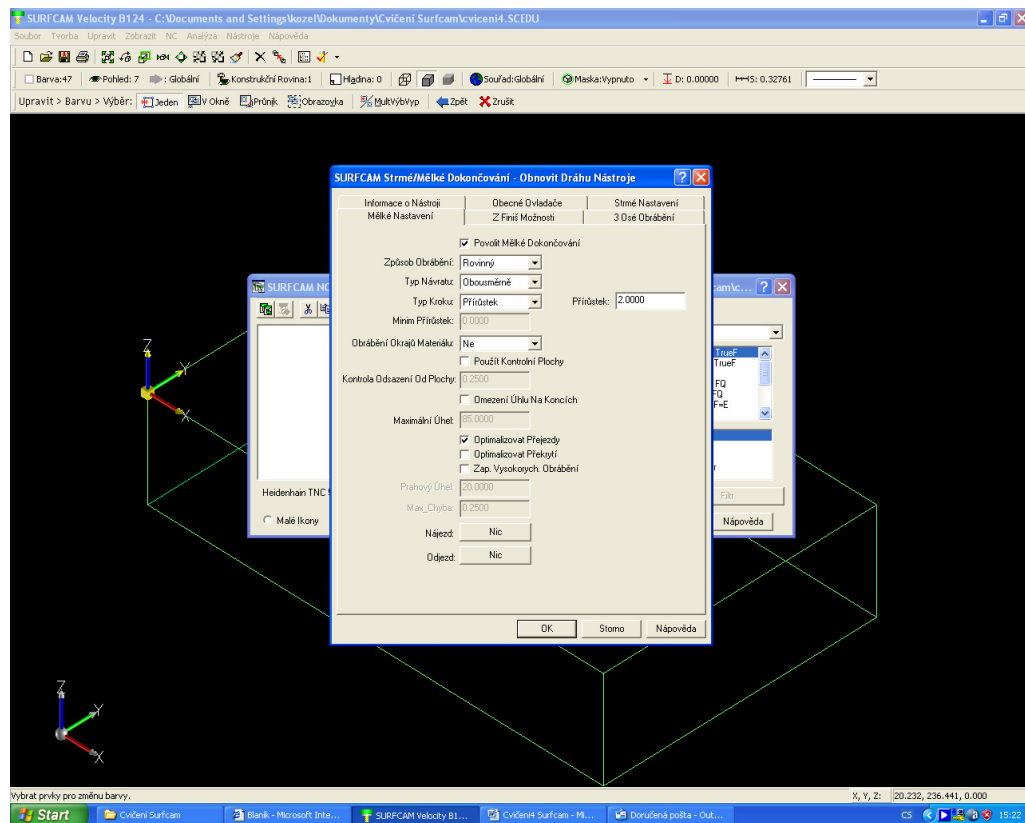
- Vložíme 3x po sobě NC, 3osy, CUT. Tato technologie umí najednou jenom jednu plochu, lze se ale vyhnout okolním plochám. Nutno se vyhnout okolním plochám, proto zapnout kontrolu podřezání – více ploch. Vyhnout se vždy sousední ploše. Tyto 3 operace jsou ještě polohrubovací, nechte přídavek např. 0.5mm



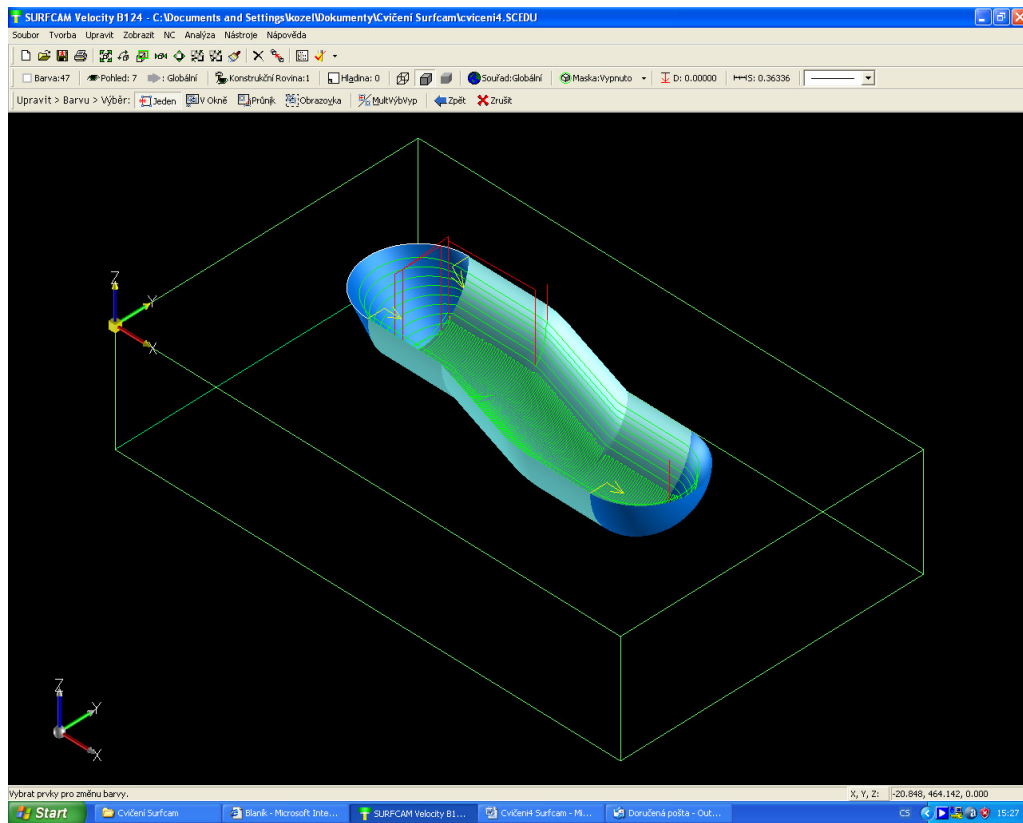
7. Na závěr budou dvě dokončovací operace, budou bez přídavku. Nejprve Z-finiš. Plochu vybrat celou tj, všechny 3 plochy. Tabulku kontrolu obrábění vyplňte podle vzoru, velikost v ose z 1mm, dokončit jen uvnitř.



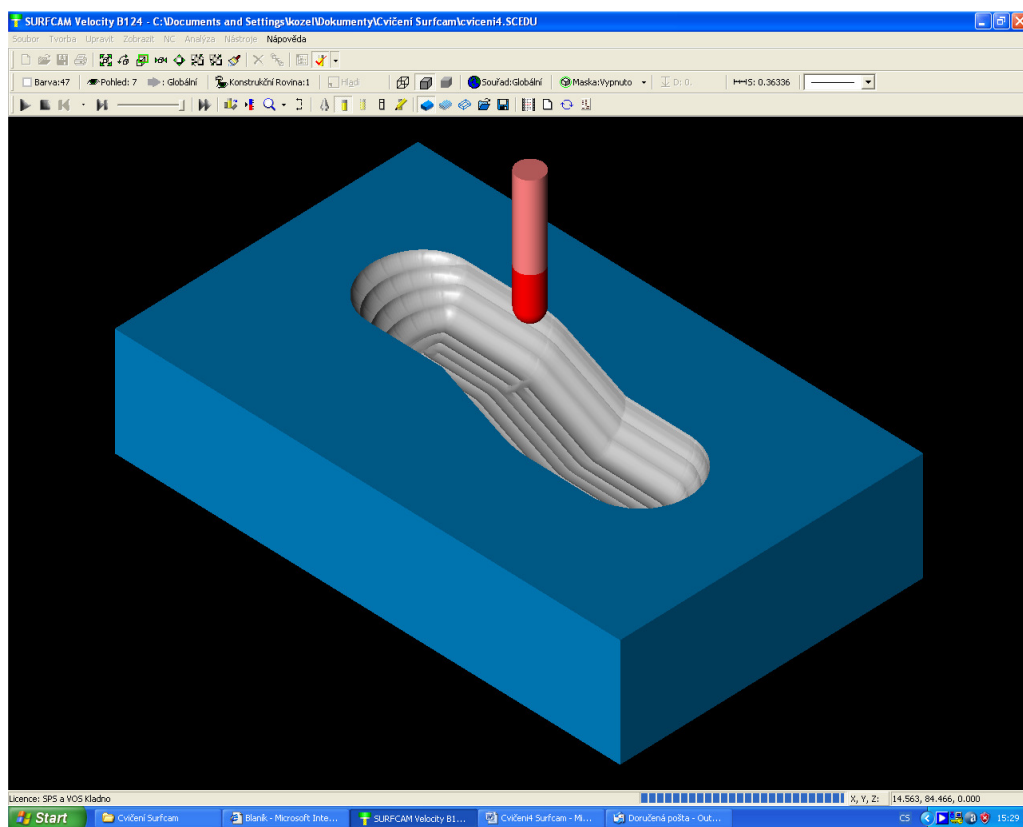
8. Poslední operace je NC, 3 osé, strmé mělké. Vyplnit dvě tabulky, jednu pro mělké, druhou pro strmé frézování. U strmého zatrhnout obrábět pouze dutiny.



Výpočet dráhy obrábění trval na rychlém PC necelých 30min. Výsledek je dráha, jejíž charakter se uprostřed mění, je rozdělena na okružní strmé frézování a řádkové mělké frézování.

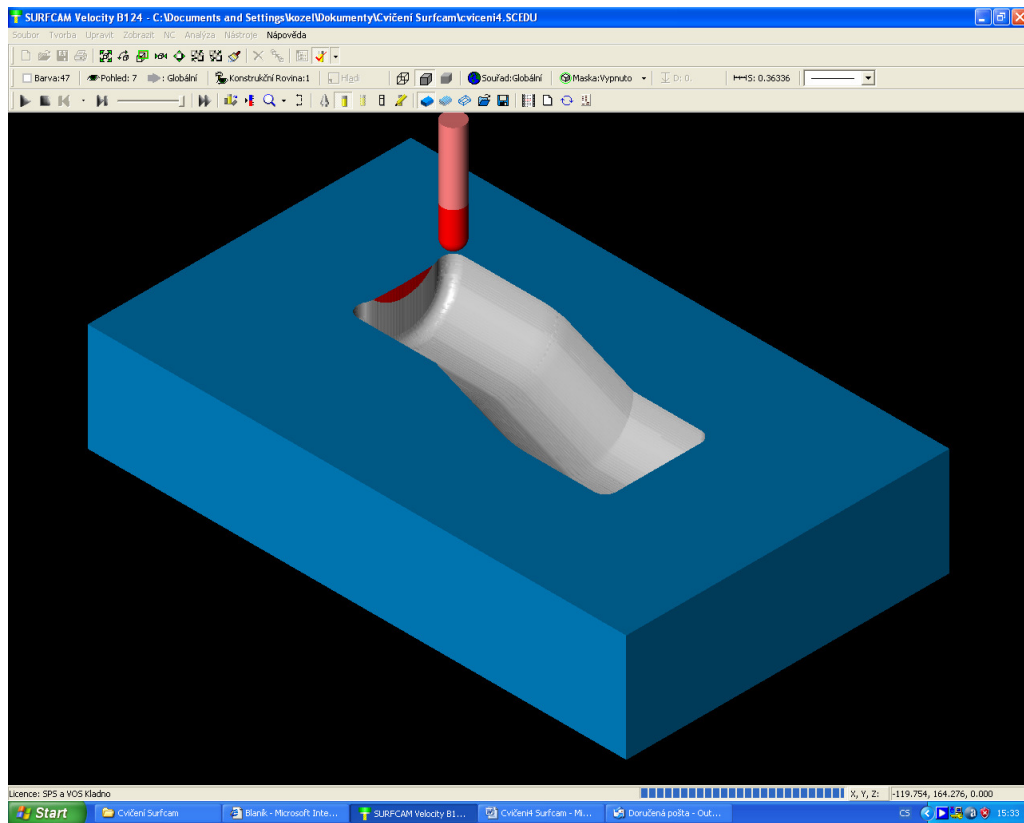


9. V demo verzi je práce ukončena, v ostré verzi je možno ještě verifikovat a vytisknout výstupy

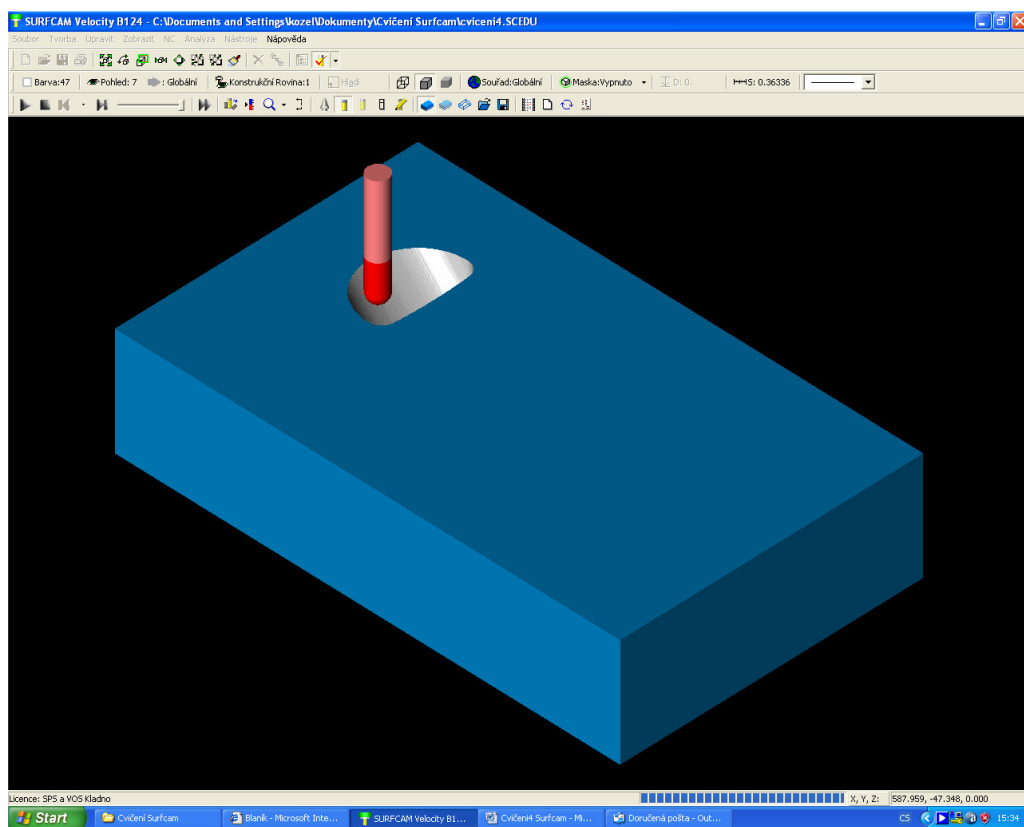


Zobrazena verifikace operace Z-hrubování.

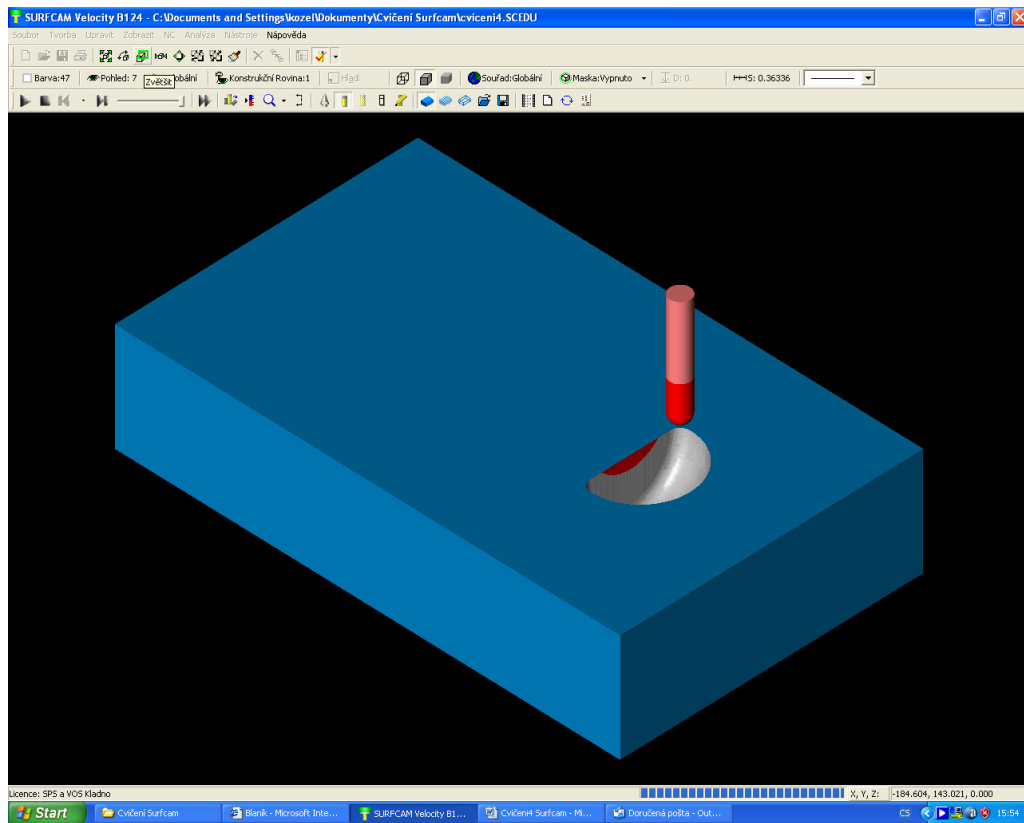
Dále je zobrazena pouze operace CUT prostřední plochy



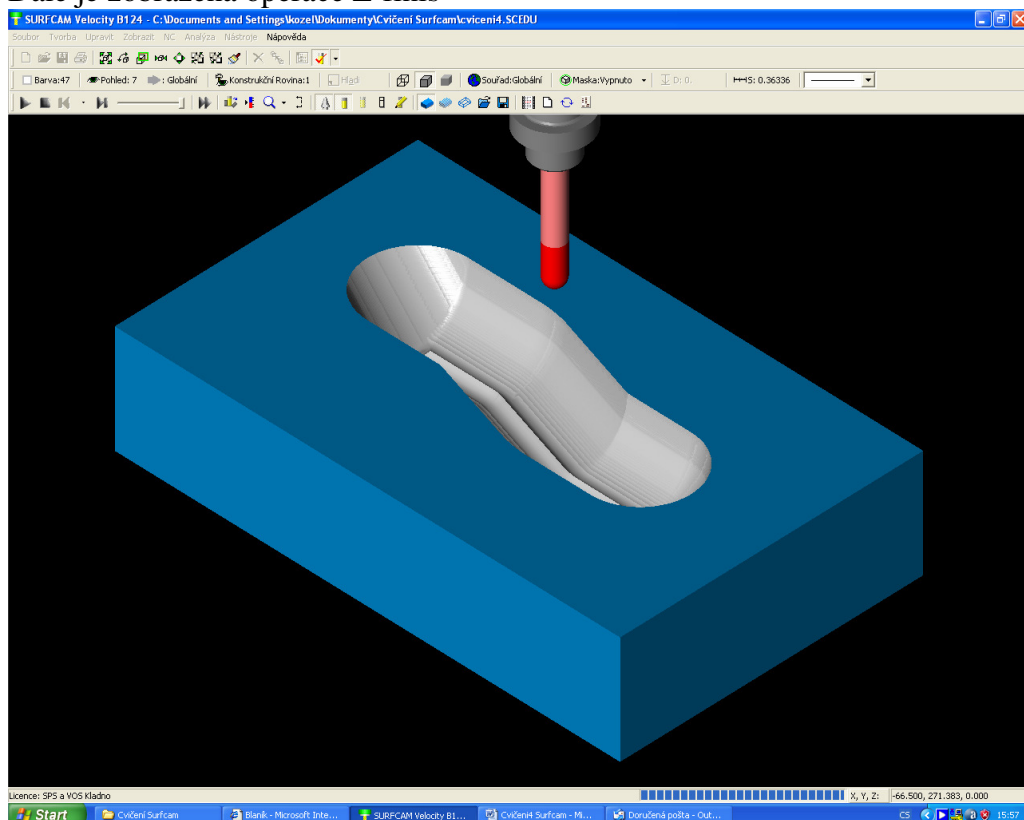
Dále operace CUT obou krajních ploch. Je vždy zobrazena dílčí samostatná operace bez všech předchozích.



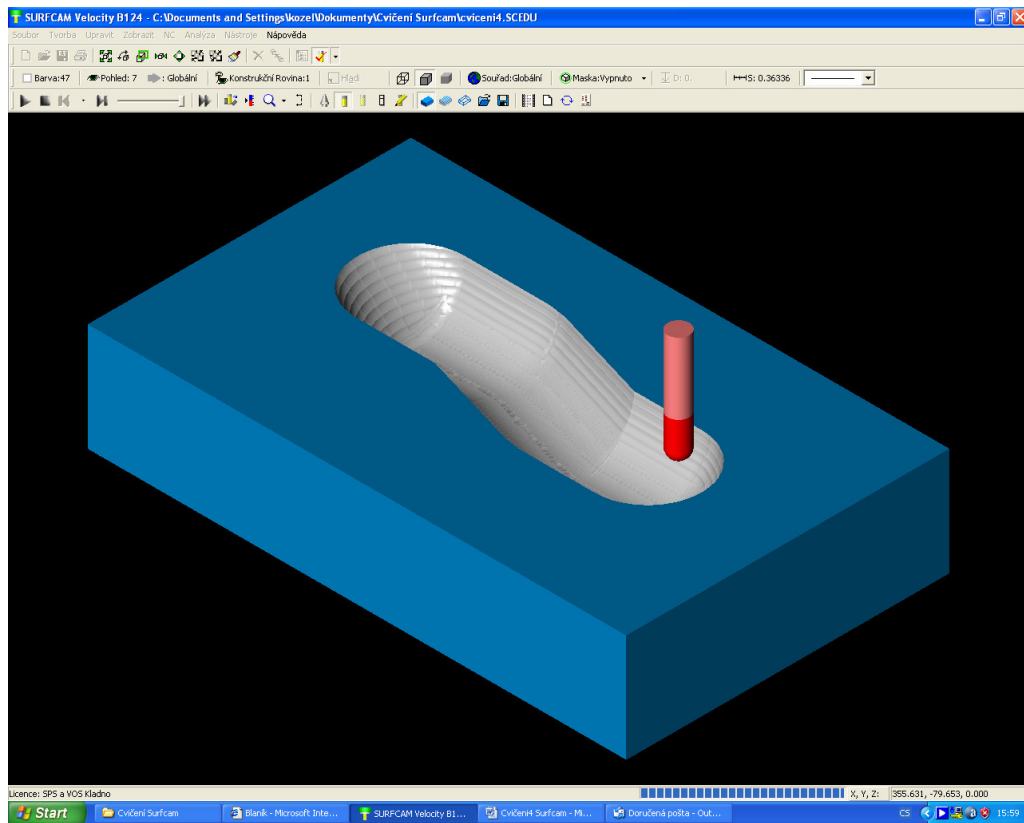




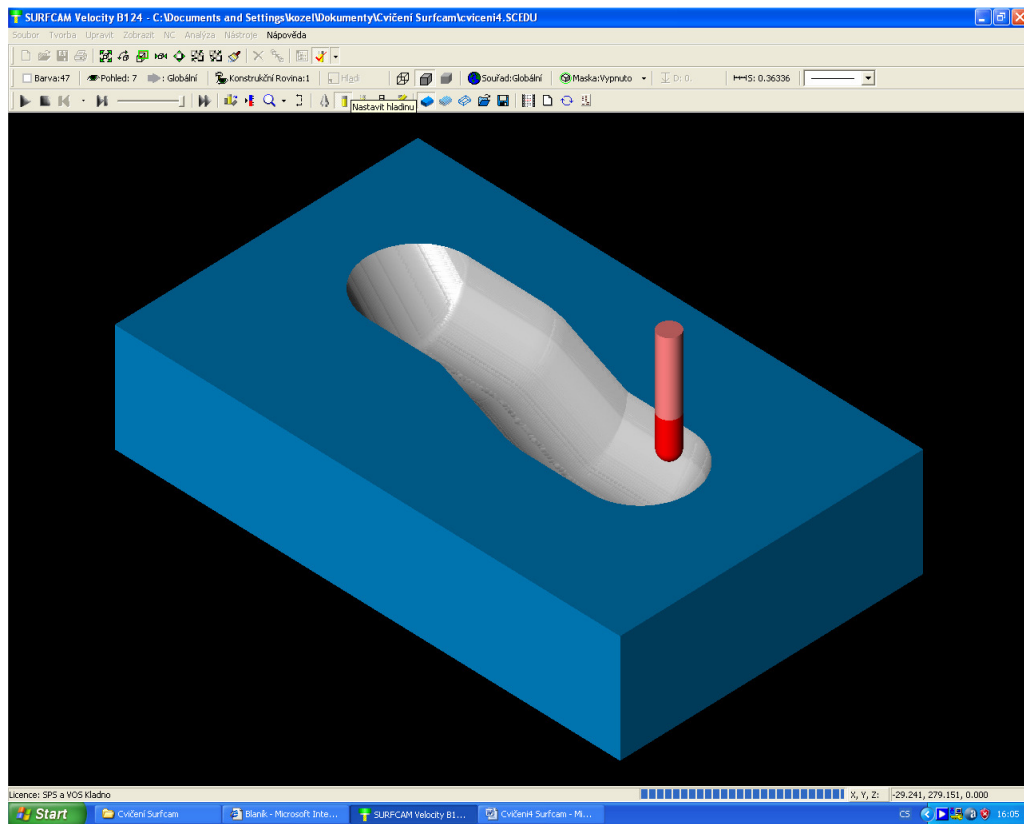
Dále je zobrazena operace Z-finiš

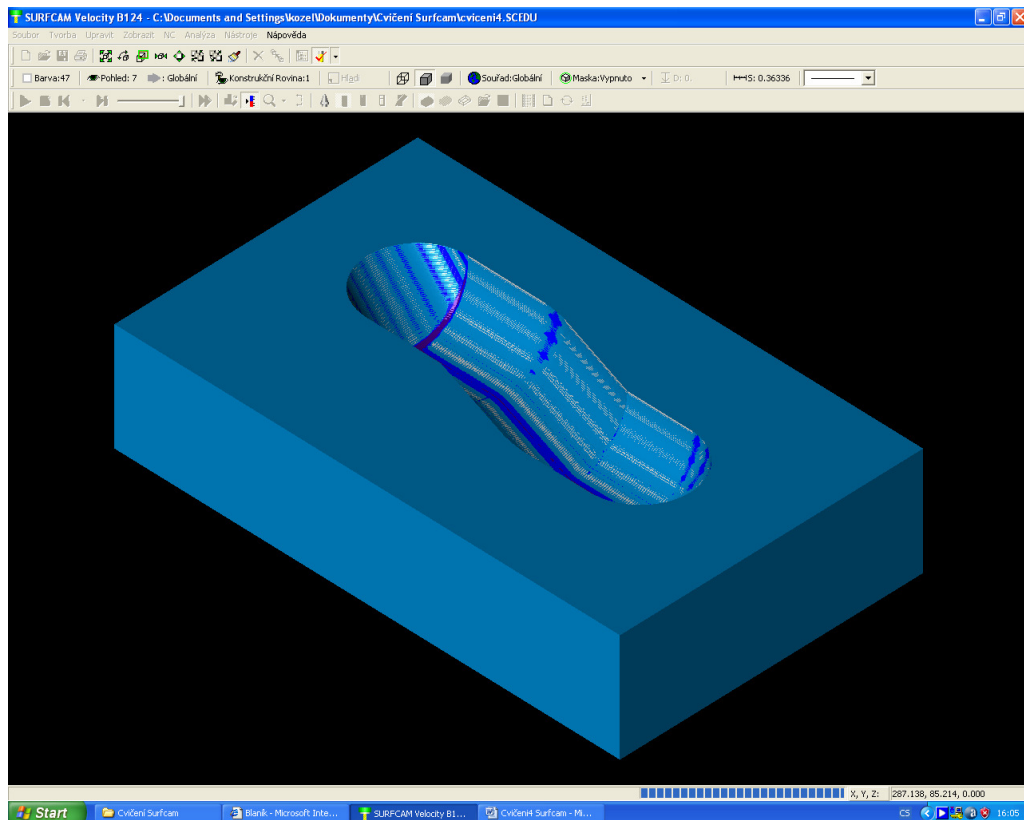


A poslední operace strmé, mělké



Poslední 2 obrázky jsou výsledek, po všech operacích a porovnání s modelem.






Následuje opět výstup tzn 3 podklady. Operační list, nástrojový list a vlastní NC program (má asi 25000 řádků)


OPERATIONS LIST											
<b>Date:</b>		Tue Apr 04 2006									
<b>Time:</b>		16:06:41									
<b>Output Filename:</b>		cviceni4.INC									
Tool Number	Operation	Plunge Rate	Feed Rate	Spindle Speed	Min X	Min Y	Min Z	Max X	Max Y	Max Z	Cycle Time
17	3 Osé Z Hrubování	73.339	146.68 mm/min	382 ot/min	86.6192	113.3253	- 40.0000	406.6192	216.6705	10.0000	1:3:20
15	3Osé Obrábění Plochy	80.214	160.43 mm/min	477 ot/min	120.0000	110.5000	- 49.4976	370.0000	219.5000	11.0000	2:6:55
15	3Osé Obrábění Plochy	80.214	160.43 mm/min	477 ot/min	77.4274	140.5000	- 49.9847	124.8365	219.5000	11.0000	0:21:47
15	3Osé Obrábění Plochy	80.214	160.43 mm/min	477 ot/min	370.0000	110.5000	- 49.4976	409.4977	189.5000	11.0000	0:19:37
45	3 Osé Z Finiš	160.428	320.86 mm/min	477 ot/min	74.3714	104.3792	- 49.0000	415.6136	225.6215	26.0000	1:46:45
45	3osy Strmé Milké	160.428	320.86 mm/min	477 ot/min	79.1482	108.6662	- 50.0000	411.3266	221.3422	26.0000	0:45:30
<b>Overall</b>					74.3714	104.3792	- 50.0000	415.6136	225.6215	26.0000	6:23:56
Operation Number	Tool Number	Comments									

1	17	<b>Operation Comments:</b>	-
		<b>Tool Comments:</b>	25mm - 2 flute - HSS Ballmill
2	15	<b>Operation Comments:</b>	-
		<b>Tool Comments:</b>	20mm - 2 flute - HSS Ballmill
3	15	<b>Operation Comments:</b>	-
		<b>Tool Comments:</b>	20mm - 2 flute - HSS Ballmill
4	15	<b>Operation Comments:</b>	-
		<b>Tool Comments:</b>	20mm - 2 flute - HSS Ballmill
5	45	<b>Operation Comments:</b>	-
		<b>Tool Comments:</b>	20mm - 4 flute - HSS Ballmill
6	45	<b>Operation Comments:</b>	-
		<b>Tool Comments:</b>	20mm - 4 flute - HSS Ballmill

	<h1>TOOLING LIST</h1>
<b>Date:</b> Tue Apr 04 2006	
<b>Time:</b> 16:06:41	
<b>Output Filename:</b> cviceni4.INC	

<b>Description:</b>	25mm - 2 flute - HSS Ballmill	
<b>Tool Number:</b>	17	
<b>Length Register:</b>	17	
<b>Diameter Register:</b>	17	
<b>Diameter:</b>	25.0000	
<b>Corner Radius:</b>	12.5000	
<b>Flute Length:</b>	45.0000	
<b>Total Length:</b>	121.0000	
<b>Number of Flutes:</b>	2	

<b>Description:</b>	20mm - 2 flute - HSS Ballmill	
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<b>Flute Length:</b>	<b>38.0000</b>	
<b>Total Length:</b>	<b>104.0000</b>	
<b>Number of Flutes:</b>	<b>2</b>	
<b>Program Point:</b>	<b>Hrot</b>	
<b>Description:</b>	<b>20mm - 4 flute - HSS Ballmill</b>	
<b>Tool Number:</b>	<b>45</b>	
<b>Length Register:</b>	<b>45</b>	
<b>Diameter Register:</b>	<b>45</b>	
<b>Diameter:</b>	<b>20.0000</b>	
<b>Corner Radius:</b>	<b>10.0000</b>	
<b>Flute Length:</b>	<b>38.0000</b>	
<b>Total Length:</b>	<b>104.0000</b>	
<b>Number of Flutes:</b>	<b>4</b>	
<b>Program Point:</b>	<b>Hrot</b>	

```

0 BEGIN PGM cviceni4Nastaveni_Jedna MM
1 ; POZOR! Byly nalezeny 2 ruzne roviny rychloposuvu u ruznych nastroju!
2 ; POZOR! Byly nalezeny rychloposuvy nad materialem v jine nez prvotni (Z10)
rovine rychloposuvu!
3 ; -- DEFINICE POLOTOVARU
4 BLK FORM 0.1 Z X74.371 Y104.379 Z-50.
5 BLK FORM 0.2 X415.614 Y225.621 Z-1.
6 ; -- DEFINICE CYKLU PRO PLYNULE PRUJEZDY
7 CYCL DEF 32.0 TOLERANCE
8 CYCL DEF 32.1 T0.04
9 ; -- SEZNAM NASTROJU POUZITYCH V TOMTO PROGRAMU
10 ; T17 FREZA KULOVA - PRUM 25./ ROHOVY RADIUS 12.5
11 ; T15 FREZA KULOVA - PRUM 20./ ROHOVY RADIUS 10.
12 ; T45 FREZA KULOVA - PRUM 20./ ROHOVY RADIUS 10.
13 ; -- KONEC SEZNAMU --
14 M78 ;(TEPELNA KOMPENZACE)
15 ; T17 FREZA KULOVA - PRUM 25./ ROHOVY RADIUS 12.5
16 ; -- DEFINICE POSUVU PRO NASTROJ
17 FN 0: Q1 = 73.3386 ;(ZAPICHOVACI POSUV)
18 FN 0: Q2 = 146.6772 ;(PRACOVNI POSUV)
19 FN 0: Q3 = 20000 ;(PLYNULY RYCHLOPOSUV)

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20 TOOL CALL 17 Z S382  
21 L M6  
22 L Z+10. R0 FMAX M8  
23 L X+201.407 Y+185.991 FMAX M3  
24 L Z+5. FMAX  
25 FQ1  
26 L Z-10.  
27 Q22 = Q2\*1.  
28 FQ22  
29 L X+201.399 Y+185.992  
30 L X+201.229 Y+186.019  
31 L X+198.704 Y+186.338  
32 L X+196.468 Y+186.535  
33 L X+194.034 Y+186.65  
34 L X+120.942 Y+186.67  
35 L X+119.357 Y+186.565  
36 L X+119.21 Y+186.562  
37 L X+119.196 Y+186.551  
38 L X+118.998 Y+186.367  
39 L X+118.808 Y+186.17  
40 L X+118.581 Y+185.906  
41 L X+118.313 Y+185.559  
42 L X+118.079 Y+185.217  
43 L X+117.857 Y+184.849  
44 L X+117.629 Y+184.422  
45 L X+117.413 Y+183.959  
46 L X+117.23 Y+183.5  
47 L X+117.058 Y+182.988  
48 L X+116.906 Y+182.441  
49 L X+116.784 Y+181.865  
50 L X+116.695 Y+181.291  
51 L X+116.646 Y+180.794  
52 L X+116.624 Y+180.212  
53 L X+116.631 Y+179.406  
54 L X+116.66 Y+179.007  
55 L X+116.735 Y+178.413  
56 L X+116.842 Y+177.827  
57 L X+116.98 Y+177.272  
58 L X+117.14 Y+176.748  
59 L X+117.322 Y+176.253  
60 L X+117.518 Y+175.8  
61 L X+117.732 Y+175.371  
62 L X+117.972 Y+174.951  
63 L X+118.194 Y+174.608  
64 L X+118.479 Y+174.215  
65 L X+118.693 Y+173.955  
66 L X+118.864 Y+173.769  
67 L X+119.111 Y+173.529  
68 L X+119.232 Y+173.424  
69 L X+119.804 Y+173.404  
70 L X+120.58 Y+173.354  
71 L X+193.135 Y+173.333  
72 L X+198.143 Y+173.258  
73 L X+201.661 Y+172.393  
74 L X+205.037 Y+171.818  
75 L X+207.237 Y+170.882  
76 L X+290.081 Y+146.01  
77 L X+293.117 Y+145.148  
78 L X+295.407 Y+144.61  
79 L X+298.264 Y+144.067  
80 L X+300.797 Y+143.713  
81 L X+303.303 Y+143.478  
82 L X+306.149 Y+143.346  
83 L X+369.569 Y+143.326  
84 L X+370.126 Y+143.342

85 L X+370.865 Y+143.419  
86 L X+371.567 Y+143.556  
87 L X+372.104 Y+143.713  
88 L X+372.865 Y+144.021  
89 L X+373.381 Y+144.295  
90 L X+373.924 Y+144.654  
91 L X+374.367 Y+145.01  
92 L X+374.946 Y+145.574  
93 L X+375.068 Y+145.714  
94 L X+375.535 Y+146.353  
95 L X+375.851 Y+146.88  
96 L X+376.116 Y+147.436  
97 L X+376.374 Y+148.142  
98 L X+376.426 Y+148.331  
99 L X+376.569 Y+149.093  
100 L X+376.616 Y+149.61  
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103 L X+376.522 Y+151.263  
104 L X+376.309 Y+152.043  
105 L X+376.088 Y+152.632  
106 L X+375.829 Y+153.163  
107 L X+375.407 Y+153.855  
108 L X+375.3 Y+154.001  
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110 L X+374.359 Y+154.994  
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112 L X+373.217 Y+155.806  
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127 L X+201.407 Y+185.991  
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166 L X+107.659 Y+173.555  
167 L X+108.034 Y+172.539  
168 L X+108.448 Y+171.579  
169 L X+108.909 Y+170.656  
170 L X+109.422 Y+169.756  
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1306 L X+372.6 Y+181.82  
1307 L X+370.73 Y+181.987  
1308 L X+307.929 Y+182.007  
1309 L X+307.607 Y+181.924  
1310 L X+305.404 Y+182.111  
1311 L X+304.698 Y+182.122  
1312 L X+304.313 Y+182.194  
1313 L X+303.7 Y+182.278  
1314 L X+303.388 Y+182.413  
1315 L X+301.612 Y+182.901  
1316 L X+300.77 Y+183.161  
1317 L X+299.482 Y+183.576  
1318 L X+216.024 Y+208.607  
1319 L X+212.554 Y+209.553

1320 L X+209.094 Y+210.343  
1321 L X+208.672 Y+210.426  
1322 L X+204.563 Y+182.599  
1323 FQ1  
1324 L Z-40.  
1325 Q22 = Q2\*1.  
1326 FQ22  
1327 L X+204.555 Y+182.601  
1328 L X+203.125 Y+182.909  
1329 L X+200.463 Y+183.365  
1330 L X+197.954 Y+183.667  
1331 L X+195.142 Y+183.875  
1332 L X+190.744 Y+183.973  
1333 L X+155.572 Y+183.994  
1334 L X+152.558 Y+183.973  
1335 L X+137.003 Y+183.95  
1336 L X+136.948 Y+183.693  
1337 L X+136.776 Y+182.588  
1338 L X+136.663 Y+181.446  
1339 L X+136.62 Y+180.301  
1340 L X+136.631 Y+179.078  
1341 L X+136.706 Y+178.016  
1342 L X+136.846 Y+176.903  
1343 L X+137.006 Y+176.035  
1344 L X+187.254 Y+176.01  
1345 L X+187.991 Y+176.013  
1346 L X+188.529 Y+176.228  
1347 L X+199.509 Y+175.785  
1348 L X+200.848 Y+175.298  
1349 L X+206.701 Y+174.117  
1350 L X+207.69 Y+173.561  
1351 L X+287.051 Y+149.719  
1352 L X+292.95 Y+147.997  
1353 L X+295.565 Y+147.349  
1354 L X+297.919 Y+146.874  
1355 L X+300.485 Y+146.48  
1356 L X+303.133 Y+146.208  
1357 L X+305.843 Y+146.064  
1358 L X+368.596 Y+146.044  
1359 L X+368.699 Y+146.107  
1360 L X+369.388 Y+146.721  
1361 L X+369.684 Y+147.099  
1362 L X+370.347 Y+148.209  
1363 L X+370.371 Y+148.264  
1364 L X+370.552 Y+148.937  
1365 L X+370.648 Y+149.675  
1366 L X+370.641 Y+150.506  
1367 L X+370.528 Y+151.247  
1368 L X+370.458 Y+151.498  
1369 L X+370.222 Y+152.024  
1370 L X+369.558 Y+153.092  
1371 L X+369.297 Y+153.377  
1372 L X+368.681 Y+153.914  
1373 L X+312.75 Y+153.932  
1374 L X+312.572 Y+153.813  
1375 L X+304.866 Y+153.953  
1376 L X+300.352 Y+154.435  
1377 L X+299.497 Y+154.468  
1378 L X+292.795 Y+156.196  
1379 L X+292.048 Y+156.501  
1380 L X+290.42 Y+157.02  
1381 L X+260.459 Y+166.029  
1382 L X+207.153 Y+181.949  
1383 L X+204.563 Y+182.599  
1384 L X+206.667 Y+192.375

1385 L X+205.023 Y+192.729  
1386 L X+201.905 Y+193.264  
1387 L X+198.921 Y+193.623  
1388 L X+195.624 Y+193.867  
1389 L X+190.858 Y+193.973  
1390 L X+155.54 Y+193.994  
1391 L X+152.517 Y+193.973  
1392 L X+130.037 Y+193.94  
1393 L X+129.706 Y+193.319  
1394 L X+129.055 Y+191.917  
1395 L X+128.456 Y+190.416  
1396 L X+127.936 Y+188.879  
1397 L X+127.468 Y+187.185  
1398 L X+127.11 Y+185.505  
1399 L X+126.852 Y+183.851  
1400 L X+126.682 Y+182.127  
1401 L X+126.619 Y+180.442  
1402 L X+126.635 Y+178.683  
1403 L X+126.75 Y+177.04  
1404 L X+126.96 Y+175.372  
1405 L X+127.281 Y+173.626  
1406 L X+127.695 Y+171.947  
1407 L X+128.169 Y+170.394  
1408 L X+128.736 Y+168.847  
1409 L X+129.356 Y+167.408  
1410 L X+130.041 Y+166.038  
1411 L X+187.274 Y+166.01  
1412 L X+189.939 Y+166.022  
1413 L X+190.26 Y+166.15  
1414 L X+197.553 Y+165.856  
1415 L X+198.135 Y+165.644  
1416 L X+203.175 Y+164.627  
1417 L X+203.752 Y+164.302  
1418 L X+284.211 Y+140.131  
1419 L X+290.345 Y+138.34  
1420 L X+293.372 Y+137.59  
1421 L X+296.17 Y+137.025  
1422 L X+299.214 Y+136.558  
1423 L X+302.357 Y+136.235  
1424 L X+305.577 Y+136.064  
1425 L X+369.778 Y+136.044  
1426 L X+370.214 Y+136.072  
1427 L X+370.967 Y+136.203  
1428 L X+371.842 Y+136.46  
1429 L X+373.042 Y+137.044  
1430 L X+374.662 Y+138.029  
1431 L X+374.675 Y+138.037  
1432 L X+376.645 Y+139.794  
1433 L X+376.803 Y+139.969  
1434 L X+377.948 Y+141.434  
1435 L X+379.251 Y+143.615  
1436 L X+379.829 Y+144.931  
1437 L X+380.382 Y+146.982  
1438 L X+380.654 Y+149.071  
1439 L X+380.635 Y+151.31  
1440 L X+380.323 Y+153.343  
1441 L X+379.894 Y+154.897  
1442 L X+379.069 Y+156.734  
1443 L X+377.736 Y+158.877  
1444 L X+377.216 Y+159.536  
1445 L X+376.295 Y+160.543  
1446 L X+374.918 Y+161.743  
1447 L X+374.155 Y+162.31  
1448 L X+373.362 Y+162.802  
1449 L X+371.986 Y+163.481

1450 L X+371.169 Y+163.733  
1451 L X+370.425 Y+163.878  
1452 L X+370.004 Y+163.913  
1453 L X+309.724 Y+163.933  
1454 L X+309.627 Y+163.868  
1455 L X+305.488 Y+163.944  
1456 L X+301.075 Y+164.414  
1457 L X+300.954 Y+164.419  
1458 L X+295.951 Y+165.709  
1459 L X+295.463 Y+165.909  
1460 L X+293.376 Y+166.573  
1461 L X+263.33 Y+175.608  
1462 L X+209.801 Y+191.595  
1463 L X+206.824 Y+192.341  
1464 L X+206.667 Y+192.375  
1465 L X+208.772 Y+202.151  
1466 L X+206.922 Y+202.55  
1467 L X+203.347 Y+203.163  
1468 L X+199.887 Y+203.578  
1469 L X+196.105 Y+203.859  
1470 L X+190.972 Y+203.973  
1471 L X+155.509 Y+203.994  
1472 L X+152.475 Y+203.973  
1473 L X+124.587 Y+203.932  
1474 L X+124.067 Y+203.246  
1475 L X+122.862 Y+201.49  
1476 L X+121.76 Y+199.671  
1477 L X+120.752 Y+197.78  
1478 L X+119.869 Y+195.879  
1479 L X+119.069 Y+193.874  
1480 L X+118.373 Y+191.816  
1481 L X+117.75 Y+189.561  
1482 L X+117.272 Y+187.317  
1483 L X+116.929 Y+185.114  
1484 L X+116.7 Y+182.807  
1485 L X+116.617 Y+180.584  
1486 L X+116.638 Y+178.288  
1487 L X+116.794 Y+176.064  
1488 L X+117.074 Y+173.84  
1489 L X+117.5 Y+171.523  
1490 L X+118.051 Y+169.289  
1491 L X+118.685 Y+167.211  
1492 L X+119.443 Y+165.143  
1493 L X+120.285 Y+163.19  
1494 L X+121.293 Y+161.174  
1495 L X+122.311 Y+159.387  
1496 L X+123.444 Y+157.631  
1497 L X+124.597 Y+156.041  
1498 L X+187.294 Y+156.01  
1499 L X+191.887 Y+156.031  
1500 L X+191.99 Y+156.072  
1501 L X+195.596 Y+155.927  
1502 L X+195.825 Y+155.844  
1503 L X+196.199 Y+155.833  
1504 L X+199.648 Y+155.137  
1505 L X+199.815 Y+155.044  
1506 L X+281.371 Y+130.543  
1507 L X+287.74 Y+128.683  
1508 L X+291.179 Y+127.831  
1509 L X+294.421 Y+127.176  
1510 L X+297.944 Y+126.636  
1511 L X+301.58 Y+126.262  
1512 L X+305.311 Y+126.064  
1513 L X+370.096 Y+126.044  
1514 L X+371.395 Y+126.127

1515 L X+373.245 Y+126.449  
1516 L X+375.468 Y+127.103  
1517 L X+377.837 Y+128.257  
1518 L X+380.061 Y+129.607  
1519 L X+380.83 Y+130.127  
1520 L X+383.708 Y+132.694  
1521 L X+384.466 Y+133.535  
1522 L X+386.212 Y+135.769  
1523 L X+388.155 Y+139.021  
1524 L X+389.288 Y+141.598  
1525 L X+390.212 Y+145.027  
1526 L X+390.659 Y+148.466  
1527 L X+390.628 Y+152.114  
1528 L X+390.119 Y+155.439  
1529 L X+389.329 Y+158.296  
1530 L X+387.916 Y+161.444  
1531 L X+385.932 Y+164.634  
1532 L X+384.841 Y+166.016  
1533 L X+383.292 Y+167.71  
1534 L X+381.193 Y+169.539  
1535 L X+379.78 Y+170.588  
1536 L X+378.222 Y+171.554  
1537 L X+375.697 Y+172.801  
1538 L X+373.608 Y+173.446  
1539 L X+371.8 Y+173.799  
1540 L X+370.418 Y+173.913  
1541 L X+306.838 Y+173.934  
1542 L X+306.713 Y+173.944  
1543 L X+306.682 Y+173.924  
1544 L X+306.111 Y+173.934  
1545 L X+302.994 Y+174.266  
1546 L X+302.682 Y+174.36  
1547 L X+302.412 Y+174.37  
1548 L X+299.108 Y+175.222  
1549 L X+298.879 Y+175.316  
1550 L X+296.333 Y+176.126  
1551 L X+266.2 Y+185.187  
1552 L X+212.45 Y+201.24  
1553 L X+209.094 Y+202.082  
1554 L X+208.772 Y+202.151  
1555 L Z+10. FMAX  
1556 L Z+10. R0 FMAX  
1557 M9  
1558 ; T15 FREZA KULOVA - PRUM 20./ ROHOVY RADIUS 10.  
1559 ; -- DEFINICE POSUVU PRO NASTROJ  
1560 FN 0: Q1 = 80.2141 ; (ZAPICHOVACI POSUV)  
1561 FN 0: Q2 = 160.4282 ; (PRACOVNI POSUV)  
1562 FN 0: Q3 = 20000 ; (PLYNULY RYCHLOPOSUV)  
1563 TOOL CALL 15 Z S477  
1564 L M6  
1565 L Z+10. R0 FMAX M8  
1566 L X+120. Y+140.5 FMAX M3  
1567 L Z-5. FMAX  
1568 FQ1  
1569 L Z-10.  
1570 Q22 = Q2\*1.  
1571 FQ22  
1572 L X+191.938 Y+140.475  
1573 L Z-9.109  
1574 L X+192.083 Y+140.454 Z-8.954  
1575 L X+192.198 Y+140.437 Z-8.736  
1576 L X+192.237 Y+140.431 Z-8.676  
1577 L X+192.334 Y+140.417 Z-8.573  
1578 L X+192.396 Y+140.408 Z-8.436  
1579 L X+192.517 Y+140.39 Z-8.366

1580 L X+192.552 Y+140.385 Z-8.303  
1581 L X+192.67 Y+140.368 Z-8.241  
1582 L X+192.74 Y+140.357 Z-8.14  
1583 L X+192.877 Y+140.337 Z-8.082  
1584 L X+192.976 Y+140.323 Z-7.974  
1585 L X+193.064 Y+140.31 Z-7.949  
1586 L X+193.123 Y+140.301 Z-7.895  
1587 L X+193.327 Y+140.271 Z-7.821  
1588 L X+193.361 Y+140.266 Z-7.795  
1589 L X+193.445 Y+140.254 Z-7.789  
1590 L X+193.563 Y+140.237 Z-7.762  
1591 L X+193.653 Y+140.223 Z-7.711  
1592 L X+193.719 Y+140.214 Z-7.715  
1593 L X+193.843 Y+140.196 Z-7.666  
1594 L X+193.889 Y+140.189 Z-7.675  
1595 L X+193.928 Y+140.183 Z-7.657  
1596 L X+194.107 Y+140.157 Z-7.689  
1597 L X+194.293 Y+140.13 Z-7.652  
1598 L X+194.317 Y+140.126 Z-7.661  
1599 L X+194.349 Y+140.121 Z-7.655  
1600 L X+194.434 Y+140.109 Z-7.671  
1601 L X+194.746 Y+140.063 Z-7.774  
1602 L X+194.869 Y+140.045 Z-7.802  
1603 L X+195.02 Y+140.023 Z-7.81  
1604 L X+195.109 Y+140.01 Z-7.866  
1605 L X+195.179 Y+139.999 Z-7.882  
1606 L X+195.378 Y+139.97 Z-8.051  
1607 L X+195.519 Y+139.95 Z-8.105  
1608 L X+195.594 Y+139.939 Z-8.208  
1609 L X+195.711 Y+139.921 Z-8.264  
1610 L X+195.741 Y+139.917 Z-8.317  
1611 L X+195.856 Y+139.9 Z-8.399  
1612 L X+195.96 Y+139.885 Z-8.513  
1613 L X+196.121 Y+139.861 Z-8.799  
1614 L X+196.159 Y+139.856 Z-8.836  
1615 L X+196.209 Y+139.848 Z-8.943  
1616 L X+196.364 Y+139.826 Z-9.109  
1617 L Z-10.  
1618 L X+195.679 Y+140.057  
1619 L X+281.621 Y+114.275  
1620 L X+283.664 Y+113.688  
1621 L X+285.714 Y+113.152  
1622 L X+287.96 Y+112.625  
1623 L X+289.825 Y+112.23  
1624 L X+292.22 Y+111.789  
1625 L X+294.036 Y+111.495  
1626 L X+296.236 Y+111.193  
1627 L X+298.21 Y+110.967  
1628 L X+300.306 Y+110.777  
1629 L X+302.529 Y+110.631  
1630 L X+304.516 Y+110.544  
1631 L X+306.749 Y+110.502  
1632 L X+370. Y+110.5  
1633 L Y+110.532 Z-11.578  
1634 L X+307.288 Y+110.532  
1635 L X+305.178 Y+110.558  
1636 L X+302.969 Y+110.64  
1637 L X+300.919 Y+110.763  
1638 L X+298.847 Y+110.936  
1639 L X+296.74 Y+111.162  
1640 L X+294.645 Y+111.437  
1641 L X+292.292 Y+111.809  
1642 L X+290.521 Y+112.126  
1643 L X+288.277 Y+112.588  
1644 L X+286.341 Y+113.031

1645 L X+284.338 Y+113.538  
1646 L X+281.779 Y+114.261  
1647 L X+195.641 Y+140.1  
1648 L X+195.595 Y+140.112 Z-10.807  
1649 L X+195.571 Y+140.118 Z-10.614  
1650 L X+195.526 Y+140.13 Z-10.688  
1651 L Z-10.546  
1652 L X+195.47 Y+140.145 Z-10.644  
1653 L Z-10.485  
1654 L X+195.381 Y+140.168 Z-10.651  
1655 L X+195.35 Y+140.177 Z-10.737  
1656 L X+195.326 Y+140.183 Z-10.672  
1657 L X+195.225 Y+140.209 Z-10.486  
1658 L X+195.221 Y+140.21 Z-10.736  
1659 L X+195.156 Y+140.228 Z-10.598  
1660 L X+195.145 Y+140.231 Z-10.611  
1661 L X+195.132 Y+140.234 Z-10.714  
1662 L X+195.097 Y+140.243 Z-10.647  
1663 L X+195.078 Y+140.248 Z-10.769  
1664 L X+195.05 Y+140.256 Z-10.72  
1665 L Z-11.578  
1666 L X+194.898 Y+140.288  
1667 L X+194.893 Y+140.289 Z-11.061  
1668 L X+194.796 Y+140.308 Z-10.655  
1669 L Z-10.494  
1670 L X+194.754 Y+140.316 Z-10.583  
1671 L Z-10.456  
1672 L X+194.682 Y+140.33 Z-10.588  
1673 L X+194.544 Y+140.356 Z-10.939  
1674 L X+194.544 Z-11.578  
1675 L X+194.277 Y+140.406  
1676 L X+194.249 Y+140.409 Z-10.705  
1677 L X+194.193 Y+140.416 Z-10.787  
1678 L X+194.173 Y+140.419 Z-10.591  
1679 L X+194.127 Y+140.424 Z-10.664  
1680 L Z-10.527  
1681 L X+194.072 Y+140.431 Z-10.609  
1682 L Z-10.469  
1683 L X+193.954 Y+140.446 Z-10.688  
1684 L X+193.939 Y+140.448 Z-10.732  
1685 L X+193.918 Y+140.45 Z-10.668  
1686 L X+193.812 Y+140.463 Z-10.486  
1687 L X+193.806 Y+140.464 Z-10.727  
1688 L X+193.732 Y+140.473 Z-10.589  
1689 L X+193.718 Y+140.475 Z-10.712  
1690 L X+193.681 Y+140.479 Z-10.653  
1691 L X+193.663 Y+140.482 Z-10.773  
1692 L X+193.632 Y+140.486 Z-10.727  
1693 L X+193.63 Y+140.486 Z-11.578  
1694 L X+193.468 Y+140.497  
1695 L X+193.376 Y+140.502 Z-10.663  
1696 L Z-10.484  
1697 L X+193.334 Y+140.504 Z-10.573  
1698 L Z-10.447  
1699 L X+193.254 Y+140.509 Z-10.598  
1700 L X+193.132 Y+140.515 Z-10.917  
1701 L Z-11.578  
1702 L X+192.827 Y+140.53  
1703 L X+192.808 Y+140.53 Z-10.78  
1704 L X+192.746 Y+140.531 Z-10.93  
1705 L X+192.738 Z-10.894  
1706 L Z-11.578  
1707 L X+192.591 Y+140.531  
1708 L Z-10.852  
1709 L X+192.577 Z-10.808

1710 L X+192.533 Z-10.935  
1711 L Z-11.578  
1712 L X+120.  
1713 L Y+140.626 Z-13.154  
1714 L X+192.345  
1715 L Z-12.833  
1716 L X+192.362 Z-12.809  
1717 L X+192.412 Z-12.837  
1718 L Z-13.154  
1719 L X+192.431  
1720 L Z-12.839  
1721 L X+192.484 Z-12.772  
1722 L X+192.539 Z-12.812  
1723 L X+192.564 Z-12.783  
1724 L X+192.651 Z-12.851  
1725 L Z-13.154  
1726 L X+192.662  
1727 L Z-12.859  
1728 L X+192.684 Y+140.625 Z-12.866  
1729 L X+192.789 Y+140.622 Z-12.731  
1730 L X+193.022 Y+140.614 Z-12.869  
1731 L X+193.022 Z-13.154  
1732 L X+193.142 Y+140.61  
1733 L X+193.259 Y+140.603 Z-12.69  
1734 L X+193.317 Y+140.6 Z-12.752  
1735 L X+193.327 Y+140.599 Z-12.744  
1736 L X+193.474 Y+140.591 Z-12.87  
1737 L X+193.511 Y+140.589 Z-12.853  
1738 L X+193.511 Z-13.154  
1739 L X+193.544 Y+140.585  
1740 L X+195.715 Y+140.178  
1741 L X+195.991 Y+140.095  
1742 L Z-12.873  
1743 L X+196.075 Y+140.07 Z-12.837  
1744 L X+196.098 Y+140.063 Z-12.87  
1745 L Z-13.154  
1746 L X+281.986 Y+114.301  
1747 L X+283.687 Y+113.812  
1748 L X+285.817 Y+113.257  
1749 L X+288.096 Y+112.726  
1750 L X+289.855 Y+112.353  
1751 L X+291.933 Y+111.964  
1752 L X+294.143 Y+111.607  
1753 L X+296.205 Y+111.323  
1754 L X+298.301 Y+111.085  
1755 L X+300.406 Y+110.896  
1756 L X+302.596 Y+110.754  
1757 L X+304.626 Y+110.668  
1758 L X+307.075 Y+110.627  
1759 L X+370. Y+110.626  
1760 L Y+110.784 Z-14.725  
1761 L X+307.192 Y+110.785  
1762 L X+305.089 Y+110.813  
1763 L X+302.879 Y+110.898  
1764 L X+300.863 Y+111.02  
1765 L X+298.769 Y+111.198  
1766 L X+296.668 Y+111.425  
1767 L X+294.564 Y+111.705  
1768 L X+292.623 Y+112.006  
1769 L X+290.545 Y+112.378  
1770 L X+288.476 Y+112.8  
1771 L X+286.288 Y+113.304  
1772 L X+284.372 Y+113.79  
1773 L X+281.904 Y+114.486  
1774 L X+196.157 Y+140.21



1775 L Z-14.558  
1776 L X+196.114 Y+140.223 Z-14.516  
1777 L X+195.959 Y+140.269 Z-14.559  
1778 L Z-14.725  
1779 L X+195.76 Y+140.329  
1780 L Z-14.567  
1781 L X+195.654 Y+140.357 Z-14.488  
1782 L X+195.622 Y+140.365 Z-14.498  
1783 L X+195.5 Y+140.397 Z-14.409  
1784 L X+195.461 Y+140.408 Z-14.429  
1785 L X+195.434 Y+140.415 Z-14.41  
1786 L X+195.298 Y+140.451 Z-14.492  
1787 L X+195.281 Y+140.455 Z-14.482  
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1809 L X+192.435 Z-14.529  
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1812 L Z-14.725  
1813 L X+120.  
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1815 L X+192.806 Y+140.999  
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1817 L X+192.867 Y+140.997 Z-16.134  
1818 L X+193.024 Y+140.992 Z-16.177  
1819 L X+193.024 Z-16.288  
1820 L X+193.501 Y+140.969  
1821 L Z-16.168  
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1823 L X+193.702 Y+140.932 Z-15.969  
1824 L X+193.746 Y+140.924 Z-15.925  
1825 L X+193.785 Y+140.916 Z-15.922  
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3269 L X+370.

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4146 L X+306.677 Y+189.369 Z-13.238  
4147 L X+306.716 Y+189.365 Z-13.23  
4148 L X+306.746 Y+189.361 Z-13.288  
4149 L X+306.776 Y+189.358 Z-13.284  
4150 L X+306.813 Y+189.354 Z-13.338  
4151 L X+306.854 Y+189.349 Z-13.338  
4152 L X+306.865 Y+189.348 Z-13.352  
4153 L X+306.936 Y+189.34 Z-13.357  
4154 L X+306.99 Y+189.334 Z-13.432  
4155 L X+307.049 Y+189.328 Z-13.442  
4156 L X+307.078 Y+189.325 Z-13.486  
4157 L X+307.11 Y+189.321 Z-13.493  
4158 L X+307.145 Y+189.317 Z-13.547  
4159 L X+307.182 Y+189.313 Z-13.558  
4160 L X+307.338 Y+189.296 Z-13.811  
4161 L Z-14.013  
4162 L X+307.515  
4163 L Z-13.821  
4164 L X+307.681 Z-13.767  
4165 L X+307.713 Z-13.799  
4166 L X+307.743 Z-13.791  
4167 L X+307.771 Z-13.82  
4168 L Z-14.013  
4169 L X+370.  
4170 L Y+189.425 Z-12.438  
4171 L X+307.333 Y+189.425  
4172 L X+307.197 Y+189.434 Z-11.835  
4173 L X+307.15 Y+189.436 Z-11.847  
4174 L X+307.126 Y+189.438 Z-11.792  
4175 L X+307.099 Y+189.44 Z-11.807  
4176 L X+307.065 Y+189.442 Z-11.737  
4177 L X+307.01 Y+189.445 Z-11.773  
4178 L X+306.953 Y+189.449 Z-11.639  
4179 L X+306.905 Y+189.452 Z-11.684

4180 L X+306.873 Y+189.454 Z-11.616  
4181 L X+306.842 Y+189.456 Z-11.654  
4182 L X+306.794 Y+189.459 Z-11.56  
4183 L X+306.762 Y+189.461 Z-11.605  
4184 L X+306.735 Y+189.463 Z-11.556  
4185 L X+306.691 Y+189.466 Z-11.624  
4186 L X+306.661 Y+189.468 Z-11.569  
4187 L X+306.576 Y+189.473 Z-11.725  
4188 L X+306.49 Y+189.478 Z-11.818  
4189 L X+306.414 Y+189.483 Z-11.779  
4190 L X+306.317 Y+189.489 Z-11.696  
4191 L X+306.295 Y+189.491 Z-11.754  
4192 L X+306.257 Y+189.493 Z-11.729  
4193 L X+306.152 Y+189.5 Z-11.993  
4194 L X+306.082 Y+189.504 Z-12.106  
4195 L X+306.082 Z-12.438  
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4197 L X+305.765 Y+189.55 Z-11.874  
4198 L X+305.747 Y+189.553 Z-11.882  
4199 L X+305.695 Y+189.564 Z-11.791  
4200 L X+305.658 Y+189.571 Z-11.807  
4201 L X+305.635 Y+189.576 Z-11.746  
4202 L X+305.581 Y+189.587 Z-11.788  
4203 L X+305.524 Y+189.598 Z-11.662  
4204 L X+305.487 Y+189.606 Z-11.702  
4205 L X+305.446 Y+189.614 Z-11.614  
4206 L X+305.415 Y+189.62 Z-11.65  
4207 L X+305.368 Y+189.63 Z-11.559  
4208 L X+305.336 Y+189.636 Z-11.603  
4209 L X+305.31 Y+189.642 Z-11.556  
4210 L X+305.267 Y+189.65 Z-11.623  
4211 L X+305.237 Y+189.656 Z-11.571  
4212 L X+305.158 Y+189.672 Z-11.717  
4213 L X+305.045 Y+189.695 Z-11.839  
4214 L X+304.95 Y+189.714 Z-11.788  
4215 L X+304.9 Y+189.724 Z-11.743  
4216 L X+304.878 Y+189.729 Z-11.798  
4217 L X+304.841 Y+189.736 Z-11.774  
4218 L X+304.754 Y+189.754 Z-12.008  
4219 L X+304.7 Y+189.765 Z-12.1  
4220 L Z-12.438  
4221 L X+304.447 Y+189.828  
4222 L X+303.957 Y+189.973  
4223 L X+217.794 Y+215.815  
4224 L X+216.124 Y+216.29  
4225 L X+214.28 Y+216.772  
4226 L X+212.064 Y+217.293  
4227 L X+209.849 Y+217.754  
4228 L X+207.841 Y+218.124  
4229 L X+205.923 Y+218.435  
4230 L X+203.895 Y+218.716  
4231 L X+201.466 Y+218.987  
4232 L X+199.691 Y+219.148  
4233 L X+197.239 Y+219.304  
4234 L X+195.138 Y+219.387  
4235 L X+192.873 Y+219.424  
4236 L X+120. Y+219.425  
4237 L Y+219.491 Z-10.858  
4238 L X+193.281 Y+219.483  
4239 L X+195.146 Y+219.453  
4240 L X+197.246 Y+219.37  
4241 L X+199.002 Y+219.266  
4242 L X+201.186 Y+219.083  
4243 L X+203.212 Y+218.867  
4244 L X+205.577 Y+218.551

4245 L X+207.766 Y+218.203  
4246 L X+209.685 Y+217.854  
4247 L X+211.919 Y+217.391  
4248 L X+213.875 Y+216.937  
4249 L X+215.968 Y+216.399  
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4251 L X+304.546 Y+189.873  
4252 L X+305.087 Y+189.739  
4253 L X+305.167 Y+189.722  
4254 L X+305.195 Y+189.717 Z-9.414  
4255 L X+305.307 Y+189.694 Z-9.462  
4256 L X+305.408 Y+189.674 Z-9.352  
4257 L X+305.472 Y+189.661 Z-9.501  
4258 L Z-10.858  
4259 L X+305.644 Y+189.63  
4260 L X+305.659 Y+189.628 Z-9.476  
4261 L X+305.689 Y+189.624 Z-9.401  
4262 L X+305.879 Y+189.598 Z-9.522  
4263 L X+305.879 Z-10.858  
4264 L X+306.323 Y+189.541  
4265 L X+306.326 Y+189.541 Z-9.471  
4266 L X+306.383 Y+189.537 Z-9.397  
4267 L Z-10.858  
4268 L X+306.574 Y+189.524  
4269 L X+306.595 Y+189.523 Z-9.314  
4270 L X+306.694 Y+189.516 Z-9.443  
4271 L X+306.752 Y+189.512 Z-9.358  
4272 L X+306.813 Y+189.508 Z-9.428  
4273 L X+306.865 Y+189.505 Z-9.395  
4274 L X+306.886 Y+189.503 Z-9.449  
4275 L Z-10.858  
4276 L X+307.137 Y+189.494  
4277 L X+307.156 Y+189.494 Z-9.413  
4278 L X+307.17 Y+189.494 Z-9.431  
4279 L Z-10.858  
4280 L X+370. Y+189.491  
4281 L Y+189.5 Z-10.  
4282 L X+308.062 Y+189.525  
4283 L X+307.904 Y+189.548 Z-8.94  
4284 L X+307.86 Y+189.555 Z-8.803  
4285 L X+307.761 Y+189.569 Z-8.654  
4286 L X+307.658 Y+189.584 Z-8.566  
4287 L X+307.579 Y+189.596 Z-8.427  
4288 L X+307.495 Y+189.608 Z-8.336  
4289 L X+307.384 Y+189.625 Z-8.271  
4290 L X+307.308 Y+189.636 Z-8.177  
4291 L X+307.272 Y+189.641 Z-8.16  
4292 L X+307.127 Y+189.662 Z-8.032  
4293 L X+306.869 Y+189.7 Z-7.943  
4294 L X+306.774 Y+189.714 Z-7.859  
4295 L X+306.594 Y+189.74 Z-7.808  
4296 L X+306.423 Y+189.766 Z-7.723  
4297 L X+306.361 Y+189.775 Z-7.719  
4298 L X+306.302 Y+189.783 Z-7.692  
4299 L X+306.25 Y+189.791 Z-7.694  
4300 L X+306.211 Y+189.797 Z-7.674  
4301 L X+306.079 Y+189.816 Z-7.692  
4302 L X+305.938 Y+189.837 Z-7.656  
4303 L X+305.911 Y+189.841 Z-7.664  
4304 L X+305.83 Y+189.853 Z-7.648  
4305 L X+305.799 Y+189.857 Z-7.658  
4306 L X+305.768 Y+189.862 Z-7.649  
4307 L X+305.641 Y+189.88 Z-7.683  
4308 L X+305.531 Y+189.896 Z-7.667  
4309 L X+305.456 Y+189.907 Z-7.705

4310 L X+305.371 Y+189.92 Z-7.698  
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4312 L X+304.896 Y+189.99 Z-7.859  
4313 L X+304.835 Y+189.999 Z-7.907  
4314 L X+304.753 Y+190.011 Z-7.934  
4315 L X+304.689 Y+190.02 Z-7.995  
4316 L X+304.54 Y+190.042 Z-8.053  
4317 L X+304.459 Y+190.054 Z-8.16  
4318 L X+304.346 Y+190.07 Z-8.21  
4319 L X+304.325 Y+190.073 Z-8.244  
4320 L X+304.279 Y+190.08 Z-8.27  
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4322 L X+303.905 Y+190.135 Z-8.822  
4323 L X+303.636 Y+190.175 Z-9.109  
4324 L Z-10.  
4325 L X+304.28 Y+189.955  
4326 L X+218.379 Y+215.725  
4327 L X+216.345 Y+216.31  
4328 L X+214.177 Y+216.874  
4329 L X+212.167 Y+217.348  
4330 L X+210.172 Y+217.77  
4331 L X+208.09 Y+218.16  
4332 L X+205.998 Y+218.501  
4333 L X+203.627 Y+218.823  
4334 L X+201.81 Y+219.031  
4335 L X+199.557 Y+219.232  
4336 L X+197.589 Y+219.364  
4337 L X+195.482 Y+219.456  
4338 L X+193.358 Y+219.497  
4339 L X+120. Y+219.5  
4340 L Z+11. FMAX  
4341 L X+119.999 FMAX  
4342 L Z-5. FMAX  
4343 FQ1  
4344 L Z-10.  
4345 Q22 = Q2\*1.  
4346 FQ22  
4347 L X+120.419 Y+219.477 Z-11.579  
4348 L X+118.421 Z-9.581  
4349 L X+116.843 Y+219.407 Z-9.164  
4350 L X+120.836 Z-13.157  
4351 L X+121.247 Y+219.29 Z-14.734  
4352 L X+115.266 Z-8.753  
4353 L X+113.69 Y+219.125 Z-8.349  
4354 L X+121.651 Z-16.31  
4355 L X+122.045 Y+218.911 Z-17.883  
4356 L X+112.117 Z-7.955  
4357 L X+110.547 Y+218.645 Z-7.573  
4358 L X+122.427 Z-19.453  
4359 L X+122.796 Y+218.327 Z-21.017  
4360 L X+108.983 Z-7.204  
4361 L X+107.426 Y+217.955 Z-6.85  
4362 L X+123.15 Z-22.574  
4363 L X+123.184 Y+217.527 Z-23.818  
4364 L X+105.878 Z-6.512  
4365 L X+104.341 Y+217.042 Z-6.19  
4366 L X+123.216 Z-25.065  
4367 L X+123.273 Y+216.498 Z-26.34  
4368 L X+102.818 Z-5.885  
4369 L X+101.314 Y+215.895 Z-5.598  
4370 L X+123.343 Z-27.627  
4371 L X+123.422 Y+215.232 Z-28.92  
4372 L X+99.83 Z-5.328  
4373 L X+98.37 Y+214.508 Z-5.075  
4374 L X+123.507 Z-30.212



4375 L X+123.589 Y+213.723 Z-31.493  
4376 L X+96.934 Z-4.838  
4377 L X+95.528 Y+212.877 Z-4.617  
4378 L X+123.671 Z-32.761  
4379 L X+123.762 Y+211.97 Z-34.02  
4380 L X+94.154 Z-4.411  
4381 L X+92.815 Y+211.003 Z-4.221  
4382 L X+123.847 Z-35.252  
4383 L X+123.929 Y+209.977 Z-36.458  
4384 L X+91.514 Z-4.044  
4385 L X+90.255 Y+208.894 Z-3.88  
4386 L X+124.017 Z-37.642  
4387 L X+124.096 Y+207.754 Z-38.785  
4388 L X+89.041 Z-3.729  
4389 L X+87.874 Y+206.559 Z-3.59  
4390 L X+124.172 Z-39.888  
4391 L X+124.246 Y+205.314 Z-40.951  
4392 L X+86.758 Z-3.463  
4393 L X+85.696 Y+204.02 Z-3.346  
4394 L X+124.317 Z-41.967  
4395 L X+124.383 Y+202.677 Z-42.933  
4396 L X+84.689 Z-3.24  
4397 L X+83.74 Y+201.29 Z-3.143  
4398 L X+124.442 Z-43.846  
4399 L X+124.501 Y+199.859 Z-44.706  
4400 L X+82.85 Z-3.055  
4401 L X+82.022 Y+198.389 Z-2.976  
4402 L X+124.555 Z-45.508  
4403 L X+124.603 Y+196.881 Z-46.249  
4404 L X+81.258 Z-2.905  
4405 L X+80.559 Y+195.339 Z-2.841  
4406 L X+124.645 Z-46.927  
4407 L X+124.687 Y+193.766 Z-47.545  
4408 L X+79.927 Z-2.785  
4409 L X+79.364 Y+192.165 Z-2.736  
4410 L X+124.724 Z-48.096  
4411 L X+124.754 Y+190.539 Z-48.578  
4412 L X+78.87 Z-2.694  
4413 L X+78.448 Y+188.892 Z-2.659  
4414 L X+124.781 Z-48.992  
4415 L X+124.801 Y+187.23 Z-49.333  
4416 L X+78.098 Z-2.63  
4417 L X+77.82 Y+185.553 Z-2.607  
4418 L X+124.815 Z-49.602  
4419 L X+124.826 Y+183.864 Z-49.801  
4420 L X+77.616 Z-2.591  
4421 L X+77.485 Y+182.167 Z-2.58  
4422 L X+124.835 Z-49.931  
4423 L X+124.837 Y+180.466 Z-49.985  
4424 L X+77.427 Z-2.576  
4425 L X+77.444 Y+178.763 Z-2.577  
4426 L X+124.834 Z-49.966  
4427 L X+124.829 Y+177.062 Z-49.879  
4428 L X+77.535 Z-2.584  
4429 L X+77.7 Y+175.367 Z-2.598  
4430 L X+124.819 Z-49.717  
4431 L X+124.803 Y+173.681 Z-49.482  
4432 L X+77.938 Z-2.617  
4433 L X+78.249 Y+172.008 Z-2.643  
4434 L X+124.784 Z-49.178  
4435 L X+124.761 Y+170.35 Z-48.803  
4436 L X+78.633 Z-2.674  
4437 L X+79.087 Y+168.715 Z-2.713  
4438 L X+124.733 Z-48.358  
4439 L X+124.702 Y+167.103 Z-47.848

4440 L X+79.612 Z-2.758  
4441 L X+80.206 Y+165.516 Z-2.81  
4442 L X+124.666 Z-47.27  
4443 L X+124.624 Y+163.958 Z-46.625  
4444 L X+80.868 Z-2.869  
4445 L X+81.596 Y+162.431 Z-2.936  
4446 L X+124.579 Z-45.919  
4447 L X+124.531 Y+160.94 Z-45.152  
4448 L X+82.389 Z-3.011  
4449 L X+83.246 Y+159.487 Z-3.094  
4450 L X+124.476 Z-44.324  
4451 L X+124.415 Y+158.075 Z-43.437  
4452 L X+84.164 Z-3.186  
4453 L X+85.141 Y+156.706 Z-3.287  
4454 L X+124.355 Z-42.501  
4455 L X+124.288 Y+155.383 Z-41.512  
4456 L X+86.175 Z-3.398  
4457 L X+87.263 Y+154.109 Z-3.52  
4458 L X+124.216 Z-40.473  
4459 L X+124.142 Y+152.888 Z-39.393  
4460 L X+88.401 Z-3.652  
4461 L X+89.588 Y+151.72 Z-3.796  
4462 L X+124.062 Z-38.27  
4463 L X+123.977 Y+150.607 Z-37.108  
4464 L X+90.822 Z-3.953  
4465 L X+92.099 Y+149.55 Z-4.122  
4466 L X+123.895 Z-35.918  
4467 L X+123.807 Y+148.552 Z-34.696  
4468 L X+93.417 Z-4.305  
4469 L X+94.772 Y+147.612 Z-4.503  
4470 L X+123.715 Z-33.446  
4471 L X+123.628 Y+146.732 Z-32.182  
4472 L X+96.162 Z-4.715  
4473 L X+97.583 Y+145.913 Z-4.944  
4474 L X+123.54 Z-30.901  
4475 L X+123.454 Y+145.155 Z-29.611  
4476 L X+99.031 Z-5.188  
4477 L X+100.505 Y+144.458 Z-5.449  
4478 L X+123.377 Z-28.322  
4479 L X+123.313 Y+143.822 Z-27.04  
4480 L X+102.001 Z-5.728  
4481 L X+103.513 Y+143.246 Z-6.023  
4482 L X+123.251 Z-25.76  
4483 L X+123.219 Y+142.73 Z-24.513  
4484 L X+105.04 Z-6.335  
4485 L X+106.58 Y+142.271 Z-6.664  
4486 L X+123.19 Z-23.273  
4487 L X+122.991 Y+141.869 Z-21.869  
4488 L X+108.132 Z-7.009  
4489 L X+109.691 Y+141.522 Z-7.369  
4490 L X+122.631 Z-20.309  
4491 L X+122.256 Y+141.228 Z-18.742  
4492 L X+111.258 Z-7.744  
4493 L X+112.83 Y+140.986 Z-8.132  
4494 L X+121.868 Z-17.171  
4495 L X+121.469 Y+140.794 Z-15.595  
4496 L X+114.405 Z-8.531  
4497 L X+115.983 Y+140.651 Z-8.939  
4498 L X+121.061 Z-14.017  
4499 L X+120.646 Y+140.555 Z-12.437  
4500 L X+117.563 Z-9.354  
4501 L X+119.144 Y+140.507 Z-9.773  
4502 L X+120.228 Z-10.856  
4503 L X+120. Y+140.5 Z-10.001  
4504 L Z+11. FMAX

4505 L X+370. Y+110.5 FMAX  
4506 L Z-5.001 FMAX  
4507 FQ1  
4508 L Z-10.001  
4509 Q22 = Q2\*1.  
4510 FQ22  
4511 L X+371.579 Y+110.532 Z-10.  
4512 L X+371.557 Y+110.532 Z-10.185  
4513 L X+371.492 Y+110.531 Z-10.39  
4514 L X+371.375 Y+110.531 Z-10.621  
4515 L X+371.199 Y+110.531 Z-10.869  
4516 L X+370.968 Z-11.114  
4517 L X+370.709 Y+110.531 Z-11.318  
4518 L X+370.453 Y+110.531 Z-11.464  
4519 L X+370.22 Y+110.531 Z-11.549  
4520 L X+370. Y+110.532 Z-11.579  
4521 L Y+110.626 Z-13.154  
4522 L X+370.253 Y+110.626 Z-13.134  
4523 L X+370.537 Y+110.625 Z-13.068  
4524 L X+370.851 Y+110.625 Z-12.951  
4525 L X+371.19 Y+110.624 Z-12.777  
4526 L X+371.546 Y+110.623 Z-12.544  
4527 L X+371.904 Y+110.623 Z-12.253  
4528 L X+372.246 Z-11.911  
4529 L X+372.544 Y+110.623 Z-11.545  
4530 L X+372.786 Y+110.624 Z-11.175  
4531 L X+372.966 Y+110.625 Z-10.816  
4532 L X+373.084 Y+110.626 Z-10.482  
4533 L X+373.143 Y+110.626 Z-10.183  
4534 L X+373.154 Y+110.626 Z-10.  
4535 L X+374.725 Y+110.784  
4536 L X+374.703 Y+110.783 Z-10.322  
4537 L X+374.634 Y+110.782 Z-10.668  
4538 L X+374.514 Y+110.781 Z-11.045  
4539 L X+374.338 Y+110.78 Z-11.451  
4540 L X+374.103 Y+110.779 Z-11.879  
4541 L X+373.809 Y+110.778 Z-12.32  
4542 L X+373.456 Y+110.777 Z-12.761  
4543 L X+373.052 Y+110.777 Z-13.189  
4544 L X+372.614 Y+110.777 Z-13.581  
4545 L X+372.16 Y+110.778 Z-13.922  
4546 L X+371.705 Y+110.779 Z-14.205  
4547 L X+371.264 Y+110.78 Z-14.425  
4548 L X+370.847 Y+110.782 Z-14.582  
4549 L X+370.462 Y+110.783 Z-14.68  
4550 L X+370.114 Y+110.784 Z-14.722  
4551 L X+370. Y+110.784 Z-14.725  
4552 L Y+111.004 Z-16.289  
4553 L X+370.364 Y+111.003 Z-16.267  
4554 L X+370.76 Y+111.002 Z-16.199  
4555 L X+371.189 Y+111. Z-16.079  
4556 L X+371.739 Y+110.998 Z-15.861  
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4558 L X+372.635 Y+110.995 Z-15.379  
4559 L X+373.148 Y+110.993 Z-15.026  
4560 L X+373.658 Y+110.992 Z-14.615  
4561 L X+374.155 Y+110.992 Z-14.154  
4562 L X+374.619 Y+110.992 Z-13.655  
4563 L X+375.035 Y+110.993 Z-13.135  
4564 L X+375.396 Y+110.995 Z-12.608  
4565 L X+375.696 Y+110.997 Z-12.086  
4566 L X+375.933 Y+110.999 Z-11.581  
4567 L X+376.107 Y+111.001 Z-11.102  
4568 L X+376.221 Y+111.003 Z-10.656  
4569 L X+376.279 Y+111.004 Z-10.246

4570 L X+376.289 Y+111.004 Z-10.  
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4572 L X+377.808 Y+111.286 Z-10.495  
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6884 L X+384.974 Y+183.121 Z-23.788  
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7218 L X+370.764 Z-10.306  
7219 L X+370.837 Y+189.491 Z-10.132  
7220 L X+370.856 Y+189.491 Z-10.  
7221 L X+370.001 Y+189.5  
7222 L Z+11. FMAX  
7223 L Z+10. R0 FMAX  
7224 M9  
7225 ; T45 FREZA KULOVA - PRUM 20./ ROHOVY RADIUS 10.  
7226 ; -- DEFINICE POSUVU PRO NASTROJ  
7227 FN 0: Q1 = 160.4282 ;(ZAPICHOVACI POSUV)  
7228 FN 0: Q2 = 320.8564 ;(PRACOVNI POSUV)  
7229 FN 0: Q3 = 20000 ;(PLYNULY RYCHLOPOSUV)  
7230 TOOL CALL 45 Z S477  
7231 L M6  
7232 L Z+10. R0 FMAX M8  
7233 L X+204.374 Y+187.71 FMAX M3  
7234 L Z-46.5 FMAX

7235 FQ1  
7236 L Z-49.  
7237 Q22 = Q2\*1.  
7238 FQ22  
7239 L X+202.944 Y+187.983  
7240 L X+201.428 Y+188.231  
7241 L X+200.014 Y+188.426  
7242 L X+198.575 Y+188.589  
7243 L X+196.644 Y+188.752  
7244 L X+195.182 Y+188.834  
7245 L X+193.597 Y+188.88  
7246 L X+124.079 Y+188.884  
7247 L X+124.005 Y+188.546  
7248 L X+123.791 Y+187.419  
7249 L X+123.597 Y+186.214  
7250 L X+123.445 Y+185.071  
7251 L X+123.325 Y+183.929  
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7253 L X+123.173 Y+181.573  
7254 L X+123.15 Y+180.594  
7255 L X+123.154 Y+179.028  
7256 L X+123.193 Y+177.939  
7257 L X+123.262 Y+176.808  
7258 L X+123.364 Y+175.666  
7259 L X+123.496 Y+174.519  
7260 L X+123.663 Y+173.349  
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7262 L X+124.075 Y+171.118  
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7267 L X+195.237 Y+171.036  
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7275 L X+201.805 Y+170.096  
7276 L X+201.817 Y+170.084  
7277 L X+202.225 Y+169.983  
7278 L X+202.276 Y+169.979  
7279 L X+202.614 Y+169.898  
7280 L X+203.803 Y+169.583  
7281 L X+204.141 Y+169.49  
7282 L Y+169.482  
7283 L X+289.991 Y+143.724  
7284 L X+291.581 Y+143.262  
7285 L X+292.929 Y+142.904  
7286 L X+294.243 Y+142.59  
7287 L X+295.809 Y+142.255  
7288 L X+297.135 Y+142.007  
7289 L X+298.375 Y+141.801  
7290 L X+299.891 Y+141.587  
7291 L X+301.344 Y+141.42  
7292 L X+302.817 Y+141.287  
7293 L X+304.928 Y+141.163  
7294 L X+306.44 Y+141.12  
7295 L X+370.019 Y+141.116  
7296 L X+371.243 Y+141.291  
7297 L X+372.537 Y+141.835  
7298 L X+373.921 Y+142.788  
7299 L X+374.107 Y+142.963

7300 L X+375.398 Y+144.591  
7301 L X+375.577 Y+144.871  
7302 L X+376.393 Y+146.795  
7303 L X+376.828 Y+148.711  
7304 L X+376.89 Y+150.686  
7305 L X+376.572 Y+152.598  
7306 L X+375.876 Y+154.522  
7307 L X+375.429 Y+155.322  
7308 L X+374.636 Y+156.438  
7309 L X+373.952 Y+157.145  
7310 L X+372.557 Y+158.191  
7311 L X+372.292 Y+158.315  
7312 L X+371.255 Y+158.719  
7313 L X+370.038 Y+158.883  
7314 L X+306.875 Y+158.887  
7315 L X+306.824  
7316 L X+305.258 Y+158.929  
7317 L X+305.227 Y+158.941  
7318 L X+304.827 Y+158.96  
7319 L X+304.411 Y+158.988  
7320 L X+304.034 Y+159.015  
7321 L X+304.026  
7322 L X+303.245 Y+159.085  
7323 L X+302.833 Y+159.127  
7324 L X+302.444 Y+159.174  
7325 L X+301.935 Y+159.24  
7326 L X+300.75 Y+159.415  
7327 L X+299.428 Y+159.652  
7328 L X+298.165 Y+159.924  
7329 L X+298.04 Y+159.948  
7330 L X+297.625 Y+160.045  
7331 L X+297.368 Y+160.111  
7332 L X+297.259 Y+160.13  
7333 L X+297.131 Y+160.169  
7334 L X+296.505 Y+160.329  
7335 L X+296.501 Y+160.336  
7336 L X+296.101 Y+160.445  
7337 L X+295.751 Y+160.542  
7338 L Y+160.55  
7339 L X+209.967 Y+186.288  
7340 L X+208.506 Y+186.715  
7341 L X+207.15 Y+187.077  
7342 L X+205.603 Y+187.446  
7343 L X+204.374 Y+187.71  
7344 FQ1  
7345 L X+205.128 Y+191.223 Z-48.  
7346 Q22 = Q2\*1.  
7347 FQ22  
7348 L X+203.636 Y+191.508  
7349 L X+202.163 Y+191.753  
7350 L X+200.647 Y+191.966  
7351 L X+198.991 Y+192.157  
7352 L X+198.024 Y+192.242  
7353 L X+197.351 Y+192.301  
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7356 L X+192.854 Y+192.479  
7357 L X+124.269 Y+192.483  
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7361 L X+123.27 Y+189.767  
7362 L X+122.998 Y+188.515  
7363 L X+122.788 Y+187.403  
7364 L X+122.598 Y+186.222

7365 L X+122.45 Y+185.11  
7366 L X+122.322 Y+183.901  
7367 L X+122.236 Y+182.802  
7368 L X+122.174 Y+181.597  
7369 L X+122.147 Y+180.446  
7370 L X+122.155 Y+178.996  
7371 L X+122.19 Y+178.017  
7372 L X+122.26 Y+176.851  
7373 L X+122.361 Y+175.693  
7374 L X+122.497 Y+174.511  
7375 L X+122.664 Y+173.341  
7376 L X+122.87 Y+172.14  
7377 L X+123.169 Y+170.675  
7378 L X+123.457 Y+169.474  
7379 L X+123.748 Y+168.386  
7380 L X+123.997 Y+167.542  
7381 L X+137.818 Y+167.527  
7382 L X+190.654 Y+167.515  
7383 L X+192.975 Y+167.55  
7384 L X+193.297 Y+167.546  
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7386 L X+194.879 Y+167.492  
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7388 L X+195.719 Y+167.422  
7389 L X+196.885 Y+167.313  
7390 L X+198.436 Y+167.111  
7391 L X+198.463 Y+167.099  
7392 L X+199.139 Y+166.983  
7393 L X+199.228 Y+166.975  
7394 L X+199.532 Y+166.92  
7395 L X+200.771 Y+166.668  
7396 L X+201.082 Y+166.602  
7397 L X+201.094 Y+166.59  
7398 L X+201.316 Y+166.532  
7399 L X+201.374 Y+166.528  
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7401 L X+201.7 Y+166.454  
7402 L X+202.901 Y+166.131  
7403 L X+203.197 Y+166.05  
7404 L X+203.212 Y+166.038  
7405 L X+229.382 Y+158.16  
7406 L X+249.802 Y+152.026  
7407 L X+267.918 Y+146.593  
7408 L X+282.326 Y+142.275  
7409 L X+287.783 Y+140.631  
7410 L X+289. Y+140.292  
7411 L X+290.702 Y+139.803  
7412 L X+292.101 Y+139.434  
7413 L X+293.516 Y+139.095  
7414 L X+295.397 Y+138.699  
7415 L X+296.692 Y+138.462  
7416 L X+298.075 Y+138.236  
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7418 L X+301.161 Y+137.852  
7419 L X+302.732 Y+137.716  
7420 L X+304.85 Y+137.595  
7421 L X+306.409 Y+137.552  
7422 L X+370.034 Y+137.548  
7423 L X+371.204 Y+137.653  
7424 L X+372.467 Y+137.988  
7425 L X+373.793 Y+138.563  
7426 L X+373.94 Y+138.644  
7427 L X+375.269 Y+139.601  
7428 L X+376.202 Y+140.456  
7429 L X+376.245 Y+140.491

7430 L X+376.816 Y+141.089  
7431 L X+378.08 Y+142.935  
7432 L X+378.461 Y+143.666  
7433 L X+378.849 Y+144.475  
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7437 L X+379.922 Y+149.092  
7438 L X+379.945 Y+150.293  
7439 L X+379.91 Y+151.09  
7440 L X+379.805 Y+152.05  
7441 L X+379.58 Y+153.258  
7442 L X+379.494 Y+153.647  
7443 L X+379.028 Y+155.078  
7444 L X+378.433 Y+156.453  
7445 L X+377.256 Y+158.319  
7446 L X+376.828 Y+158.902  
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7449 L X+373.851 Y+161.378  
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7468 L X+298.892 Y+163.43  
7469 L X+298.616 Y+163.504  
7470 L X+298.546 Y+163.516  
7471 L X+298.227 Y+163.597  
7472 L X+297.387 Y+163.815  
7473 L X+297.014 Y+163.92  
7474 L X+296.703 Y+164.005  
7475 L X+296.692 Y+164.017  
7476 L X+295.631 Y+164.347  
7477 L X+210.756 Y+189.802  
7478 L X+209.334 Y+190.214  
7479 L X+207.966 Y+190.575  
7480 L X+206.399 Y+190.948  
7481 L X+205.144 Y+191.22  
7482 L X+205.128 Y+191.223  
7483 FQ1  
7484 L X+205.631 Y+193.861 Z-47.  
7485 Q22 = Q2\*1.  
7486 FQ22  
7487 L X+204.829 Y+194.022  
7488 L X+203.298 Y+194.294  
7489 L X+202.004 Y+194.493  
7490 L X+200.849 Y+194.652  
7491 L X+199.201 Y+194.839  
7492 L X+197.266 Y+195.006  
7493 L X+195.676 Y+195.099  
7494 L X+194.078 Y+195.154



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7497 L X+160.781 Y+195.196  
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7516 L X+121.261 Y+176.835  
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7542 L X+200.177 Y+164.005  
7543 L X+200.247 Y+163.986  
7544 L X+200.511 Y+163.932  
7545 L X+200.577 Y+163.9  
7546 L X+200.682 Y+163.885  
7547 L X+200.888 Y+163.834  
7548 L X+200.981 Y+163.819  
7549 L X+202.213 Y+163.488  
7550 L X+202.482 Y+163.415  
7551 L X+202.505 Y+163.399  
7552 L X+208.724 Y+161.526  
7553 L X+287.282 Y+137.949  
7554 L X+288.662 Y+137.548  
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7556 L X+291.522 Y+136.763  
7557 L X+292.91 Y+136.433  
7558 L X+294.842 Y+136.025  
7559 L X+296.175 Y+135.78

7560 L X+297.473 Y+135.566  
7561 L X+298.985 Y+135.352  
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7563 L X+302.191 Y+135.018  
7564 L X+303.567 Y+134.929  
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7566 L X+306.502 Y+134.82  
7567 L X+370.022 Y+134.816  
7568 L X+371.177 Y+134.894  
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7571 L X+373.715 Y+135.64  
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7579 L X+379.875 Y+141.175  
7580 L X+380.548 Y+142.395  
7581 L X+381.127 Y+143.674  
7582 L X+381.309 Y+144.16  
7583 L X+381.628 Y+145.12  
7584 L X+381.959 Y+146.434  
7585 L X+382.052 Y+146.842  
7586 L X+382.254 Y+148.338  
7587 L X+382.304 Y+148.96  
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7589 L X+382.308 Y+150.996  
7590 L X+382.184 Y+152.279  
7591 L X+382.122 Y+152.742  
7592 L X+381.784 Y+154.335  
7593 L X+381.659 Y+154.778  
7594 L X+381.317 Y+155.82  
7595 L X+380.773 Y+157.145  
7596 L X+380.377 Y+157.934  
7597 L X+380.077 Y+158.498  
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7602 L X+376.575 Y+162.629  
7603 L X+375.165 Y+163.601  
7604 L X+373.804 Y+164.34  
7605 L X+373.641 Y+164.413  
7606 L X+372.448 Y+164.822  
7607 L X+371.2 Y+165.082  
7608 L X+370.077 Y+165.164  
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7611 L X+305.425 Y+165.218  
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7613 L X+304.974 Y+165.241  
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7615 L X+303.746 Y+165.346  
7616 L X+303.396 Y+165.385  
7617 L X+303.07 Y+165.424  
7618 L X+303.004 Y+165.436  
7619 L X+301.908 Y+165.591  
7620 L X+300.835 Y+165.778  
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7622 L X+299.304 Y+166.104  
7623 L X+299.234 Y+166.116  
7624 L X+299.008 Y+166.174

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7626 L X+298.04 Y+166.423  
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7629 L X+297.395 Y+166.613  
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7634 L X+211.643 Y+192.343  
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7636 L X+208.685 Y+193.167  
7637 L X+207.418 Y+193.471  
7638 L X+206.291 Y+193.727  
7639 L X+205.631 Y+193.861  
7640 FQ1  
7641 L X+206.075 Y+196.06 Z-46.  
7642 Q22 = Q2\*1.  
7643 FQ22  
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7645 L X+203.994 Y+196.452  
7646 L X+202.59 Y+196.677  
7647 L X+200.993 Y+196.895  
7648 L X+199.399 Y+197.073  
7649 L X+197.561 Y+197.233  
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7653 L X+191.84 Y+197.427  
7654 L X+177.198 Y+197.423  
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7656 L X+124.129 Y+197.416  
7657 L X+123.853 Y+197.412  
7658 L X+123.523 Y+196.662  
7659 L X+123.088 Y+195.597  
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7674 L X+120.192 Y+177.955  
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7679 L X+120.868 Y+172.148  
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7686 L X+123.278 Y+163.924  
7687 L X+123.849 Y+162.591  
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7689 L X+189.574 Y+162.567

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7691 L X+192.827 Y+162.598  
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7693 L X+194.417 Y+162.552  
7694 L X+194.692 Y+162.54  
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7786 L X+300.139 Y+168.211  
7787 L X+299.801 Y+168.288  
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7789 L X+299.502 Y+168.355  
7790 L X+298.588 Y+168.599  
7791 L X+298.27 Y+168.689  
7792 L X+298.009 Y+168.763  
7793 L X+297.986 Y+168.778  
7794 L X+297.695 Y+168.868  
7795 L X+295.875 Y+169.435  
7796 L X+294.437 Y+169.867  
7797 L X+290.815 Y+170.955  
7798 L X+244.474 Y+184.854  
7799 L X+211.973 Y+194.586  
7800 L X+210.539 Y+194.998  
7801 L X+209.105 Y+195.375  
7802 L X+206.932 Y+195.884  
7803 L X+206.075 Y+196.06  
7804 FQ1  
7805 L X+206.464 Y+197.958 Z-45.  
7806 Q22 = Q2\*1.  
7807 FQ22  
7808 L X+205.319 Y+198.185  
7809 L X+203.994 Y+198.414  
7810 L X+202.719 Y+198.617  
7811 L X+201.191 Y+198.823  
7812 L X+199.598 Y+199.001  
7813 L X+197.713 Y+199.165  
7814 L X+196.084 Y+199.266  
7815 L X+194.424 Y+199.328  
7816 L X+192.135 Y+199.359  
7817 L X+177.712  
7818 L X+176.771 Y+199.355  
7819 L X+176.65

7820 L X+132.96 Y+199.359  
7821 L X+123.779 Y+199.347  
7822 L X+123.496 Y+198.788  
7823 L X+122.994 Y+197.73  
7824 L X+122.528 Y+196.673  
7825 L X+122.085 Y+195.589  
7826 L X+121.692 Y+194.547  
7827 L X+121.307 Y+193.439  
7828 L X+120.954 Y+192.32  
7829 L X+120.627 Y+191.177  
7830 L X+120.266 Y+189.747  
7831 L X+120.002 Y+188.531  
7832 L X+119.788 Y+187.4  
7833 L X+119.597 Y+186.218  
7834 L X+119.45 Y+185.106  
7835 L X+119.325 Y+183.936  
7836 L X+119.236 Y+182.794  
7837 L X+119.178 Y+181.671  
7838 L X+119.15 Y+180.621  
7839 L X+119.154 Y+179.012  
7840 L X+119.189 Y+178.032  
7841 L X+119.259 Y+176.859  
7842 L X+119.364 Y+175.658  
7843 L X+119.496 Y+174.515  
7844 L X+119.663 Y+173.345  
7845 L X+119.865 Y+172.163  
7846 L X+120.165 Y+170.694  
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7857 L X+191.008  
7858 L X+192.761 Y+160.667  
7859 L X+192.998  
7860 L X+193.025  
7861 L X+194.366 Y+160.62  
7862 L X+194.58 Y+160.612  
7863 L X+194.634 Y+160.601  
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7871 L X+198.031 Y+160.192  
7872 L X+198.156 Y+160.177  
7873 L X+199.431 Y+159.913  
7874 L X+199.539 Y+159.889  
7875 L X+199.788 Y+159.827  
7876 L X+199.897 Y+159.808  
7877 L X+201.168 Y+159.466  
7878 L X+201.409 Y+159.4  
7879 L X+201.428 Y+159.384  
7880 L X+239.483 Y+147.942  
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7883 L X+287.48 Y+133.565  
7884 L X+288.957 Y+133.141

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7886 L X+291.845 Y+132.414  
7887 L X+292.848 Y+132.196  
7888 L X+294.305 Y+131.897  
7889 L X+295.611 Y+131.66  
7890 L X+297.08 Y+131.423  
7891 L X+298.655 Y+131.205  
7892 L X+300.287 Y+131.019  
7893 L X+301.923 Y+130.871  
7894 L X+303.571 Y+130.766  
7895 L X+304.745 Y+130.708  
7896 L X+306.44 Y+130.665  
7897 L X+370.038 Y+130.661  
7898 L X+371.08 Y+130.716  
7899 L X+372.257 Y+130.894  
7900 L X+373.493 Y+131.205  
7901 L X+374.243 Y+131.466  
7902 L X+374.834 Y+131.695  
7903 L X+376.268 Y+132.414  
7904 L X+377.504 Y+133.16  
7905 L X+377.808 Y+133.362  
7906 L X+379.456 Y+134.684  
7907 L X+379.731 Y+134.933  
7908 L X+381.372 Y+136.658  
7909 L X+382.184 Y+137.692  
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7911 L X+383.649 Y+140.028  
7912 L X+383.941 Y+140.603  
7913 L X+384.481 Y+141.738  
7914 L X+384.683 Y+142.232  
7915 L X+385.029 Y+143.165  
7916 L X+385.212 Y+143.752  
7917 L X+385.55 Y+144.894  
7918 L X+385.849 Y+146.336  
7919 L X+385.981 Y+147.184  
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7923 L X+386.133 Y+151.307  
7924 L X+386.079 Y+151.98  
7925 L X+385.95 Y+153.049  
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7929 L X+385.072 Y+156.714  
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7931 L X+384.469 Y+158.261  
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7933 L X+383.152 Y+160.857  
7934 L X+382.472 Y+161.899  
7935 L X+381.924 Y+162.633  
7936 L X+381.329 Y+163.368  
7937 L X+380.326 Y+164.472  
7938 L X+379.522 Y+165.241  
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7945 L X+372.32 Y+169.093  
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7967 L X+298.487 Y+170.652  
7968 L X+296.894 Y+171.145  
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7970 L X+212.603 Y+196.421  
7971 L X+211.161 Y+196.836  
7972 L X+209.664 Y+197.233  
7973 L X+208.016 Y+197.625  
7974 L X+206.928 Y+197.866  
7975 L X+206.464 Y+197.958  
7976 FQ1  
7977 L X+206.796 Y+199.638 Z-44.  
7978 Q22 = Q2\*1.  
7979 FQ22  
7980 L X+206.644 Y+199.67  
7981 L X+205.058 Y+199.969  
7982 L X+203.41 Y+200.241  
7983 L X+202.004 Y+200.439  
7984 L X+201.183 Y+200.544  
7985 L X+199.749 Y+200.704  
7986 L X+197.771 Y+200.875  
7987 L X+196.107 Y+200.976  
7988 L X+194.405 Y+201.038  
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7991 L X+183.946  
7992 L X+123.706 Y+201.057  
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7995 L X+122.47 Y+198.733  
7996 L X+121.984 Y+197.707  
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8000 L X+120.312 Y+193.455  
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8002 L X+119.628 Y+191.181  
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8006 L X+118.602 Y+186.253  
8007 L X+118.447 Y+185.087  
8008 L X+118.322 Y+183.905  
8009 L X+118.233 Y+182.759  
8010 L X+118.175 Y+181.608  
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8012 L X+118.151 Y+179.198  
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8014 L X+118.26 Y+176.843



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8035 L X+192.963  
8036 L X+194.312 Y+158.914  
8037 L X+194.557 Y+158.902  
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8105 L X+386.751 Y+156.815  
8106 L X+386.463 Y+157.666  
8107 L X+386.226 Y+158.265  
8108 L X+385.701 Y+159.508  
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8144 L X+299.478 Y+172.136

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8146 L X+298.969 Y+172.28  
8147 L X+298.938 Y+172.3  
8148 L X+297.162 Y+172.848  
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8151 L X+210.057 Y+198.896  
8152 L X+208.16 Y+199.347  
8153 L X+206.796 Y+199.638  
8154 FQ1  
8155 L X+207.115 Y+201.133 Z-43.  
8156 Q22 = Q2\*1.  
8157 FQ22  
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8160 L X+202.952 Y+201.858  
8161 L X+201.444 Y+202.056  
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8168 L X+191.276 Y+202.6  
8169 L X+123.62 Y+202.589  
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8239 L X+293.843 Y+128.683  
8240 L X+295.184 Y+128.442  
8241 L X+296.746 Y+128.193  
8242 L X+298.402 Y+127.968  
8243 L X+300.1 Y+127.777  
8244 L X+301.768 Y+127.63  
8245 L X+303.567 Y+127.517  
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8247 L X+306.552 Y+127.42  
8248 L X+370.011 Y+127.416  
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8254 L X+377.329 Y+129.41  
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8266 L X+387.124 Y+140.024  
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8271 L X+388.795 Y+145.073  
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8274 L X+389.304 Y+150.767

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8284 L X+385.274 Y+163.286  
8285 L X+384.427 Y+164.483  
8286 L X+382.903 Y+166.271  
8287 L X+382.565 Y+166.617  
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8289 L X+381.072 Y+168.02  
8290 L X+380.688 Y+168.343  
8291 L X+379.071 Y+169.544  
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8328 L X+207.853 Y+200.984  
8329 L X+207.115 Y+201.133  
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8335 L X+204.627 Y+203.008  
8336 L X+202.995 Y+203.257  
8337 L X+201.459 Y+203.456  
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8426 L X+372.043 Y+126.172  
8427 L X+373.198 Y+126.382  
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8433 L X+378.643 Y+128.593  
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8458 L X+390.397 Y+153.915  
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8513 L X+207.974 Y+202.379  
8514 L X+207.39 Y+202.496  
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8701 FQ1  
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8703 Q22 = Q2\*1.  
8704 FQ22  
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8809 L X+378.072 Y+125.566  
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8813 L X+382.161 Y+128.038  
8814 L X+383.148 Y+128.811  
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8820 L X+387.381 Y+133.11  
8821 L X+388.228 Y+134.26  
8822 L X+389.032 Y+135.469  
8823 L X+389.786 Y+136.732  
8824 L X+390.482 Y+138.081  
8825 L X+391.123 Y+139.484  
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8828 L X+392.138 Y+142.372  
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8835 L X+393.23 Y+149.974  
8836 L X+393.215 Y+151.059  
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8843 L X+391.843 Y+158.56  
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8845 L X+390.743 Y+161.37  
8846 L X+390.07 Y+162.746  
8847 L X+389.324 Y+164.056  
8848 L X+388.527 Y+165.315  
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8852 L X+385.363 Y+169.159  
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8854 L X+384.761 Y+169.769  
8855 L X+383.268 Y+171.095  
8856 L X+382.888 Y+171.41  
8857 L X+381.414 Y+172.49  
8858 L X+380.672 Y+172.988  
8859 L X+379.739 Y+173.551

8860 L X+378.348 Y+174.301  
8861 L X+377.967 Y+174.496  
8862 L X+376.766 Y+175.028  
8863 L X+375.452 Y+175.498  
8864 L X+374.236 Y+175.86  
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8879 L X+304.014 Y+176.688  
8880 L X+303.105 Y+176.835  
8881 L X+302.444 Y+176.971  
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8884 L X+302.094 Y+177.03  
8885 L X+301.974 Y+177.065  
8886 L X+301.892 Y+177.076  
8887 L X+300.804 Y+177.368  
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8916 L X+121.615 Y+205.469  
8917 L X+120.942 Y+204.556  
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8923 L X+117.471 Y+198.737  
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8928 L X+115.306 Y+193.436  
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8932 L X+114.008 Y+188.562  
8933 L X+113.791 Y+187.415  
8934 L X+113.6 Y+186.237  
8935 L X+113.445 Y+185.067  
8936 L X+113.324 Y+183.925  
8937 L X+113.235 Y+182.782  
8938 L X+113.176 Y+181.647  
8939 L X+113.149 Y+180.567  
8940 L X+113.153 Y+179.043  
8941 L X+113.192 Y+177.955  
8942 L X+113.262 Y+176.816  
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8944 L X+113.495 Y+174.523  
8945 L X+113.662 Y+173.353  
8946 L X+113.868 Y+172.148  
8947 L X+114.168 Y+170.683  
8948 L X+114.459 Y+169.462  
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8956 L X+117.704 Y+160.795  
8957 L X+118.233 Y+159.784  
8958 L X+118.785 Y+158.797  
8959 L X+119.36 Y+157.829  
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8961 L X+120.6 Y+155.929  
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8989 L X+250.716 Y+136.029

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8991 L X+285.35 Y+125.651  
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8993 L X+288.619 Y+124.761  
8994 L X+290.193 Y+124.388  
8995 L X+291.985 Y+124.007  
8996 L X+293.007 Y+123.805  
8997 L X+294.484 Y+123.541  
8998 L X+296.194 Y+123.273  
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9003 L X+304.737 Y+122.511  
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9005 L X+370.03 Y+122.468  
9006 L X+370.92 Y+122.495  
9007 L X+371.834 Y+122.577  
9008 L X+372.86 Y+122.725  
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9019 L X+383.913 Y+128.026  
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9031 L X+392.74 Y+140.533  
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9033 L X+393.63 Y+143.514  
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9040 L X+394.388 Y+150.138  
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9043 L X+394.233 Y+152.971  
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9045 L X+393.934 Y+155.035  
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9101 L X+298.798 Y+179.121  
9102 L X+215.603 Y+204.07  
9103 L X+213.741 Y+204.618  
9104 L X+212.179 Y+205.041  
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9106 L X+209.027 Y+205.791  
9107 L X+208.096 Y+205.982  
9108 FQ1  
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9111 FQ22  
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9131 L X+118.688 Y+202.694  
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9186 L X+194.588 Y+151.358  
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9197 L X+198.844 Y+150.549  
9198 L X+198.999 Y+150.507  
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9246 L X+394.894 Y+144.183  
9247 L X+395.1 Y+145.306  
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9249 L X+395.403 Y+147.739

9250 L X+395.457 Y+148.901  
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9307 L X+301.317 Y+179.397  
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9312 L X+265.256 Y+190.245  
9313 L X+214.985 Y+205.31  
9314 L X+213.376 Y+205.768

9315 L X+211.864 Y+206.165  
9316 L X+209.738 Y+206.67  
9317 L X+208.299 Y+206.975  
9318 FQ1  
9319 L X+208.496 Y+207.903 Z-37.  
9320 Q22 = Q2\*1.  
9321 FQ22  
9322 L X+207.62 Y+208.081  
9323 L X+205.984 Y+208.376  
9324 L X+205.086 Y+208.524  
9325 L X+203.422 Y+208.769  
9326 L X+201.906 Y+208.959  
9327 L X+200.519 Y+209.111  
9328 L X+198. Y+209.321  
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9332 L X+124.903 Y+209.503  
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9334 L X+122.454 Y+208.819  
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9344 L X+116.018 Y+199.81  
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9346 L X+114.984 Y+197.707  
9347 L X+114.521 Y+196.658  
9348 L X+114.094 Y+195.612  
9349 L X+113.693 Y+194.551  
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9356 L X+111.602 Y+186.253  
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9358 L X+111.326 Y+183.944  
9359 L X+111.233 Y+182.759  
9360 L X+111.175 Y+181.608  
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9362 L X+111.151 Y+179.195  
9363 L X+111.19 Y+178.001  
9364 L X+111.26 Y+176.843  
9365 L X+111.361 Y+175.689  
9366 L X+111.497 Y+174.503  
9367 L X+111.665 Y+173.337  
9368 L X+111.863 Y+172.179  
9369 L X+112.162 Y+170.706  
9370 L X+112.457 Y+169.47  
9371 L X+112.764 Y+168.327  
9372 L X+113.091 Y+167.231  
9373 L X+113.452 Y+166.131  
9374 L X+113.845 Y+165.035  
9375 L X+114.272 Y+163.939  
9376 L X+114.716 Y+162.89  
9377 L X+115.201 Y+161.821  
9378 L X+115.711 Y+160.779  
9379 L X+116.235 Y+159.781

9380 L X+116.787 Y+158.793  
9381 L X+117.351 Y+157.845  
9382 L X+117.953 Y+156.893  
9383 L X+118.595 Y+155.936  
9384 L X+119.251 Y+155.015  
9385 L X+120.103 Y+153.896  
9386 L X+120.872 Y+152.952  
9387 L X+121.583 Y+152.127  
9388 L X+122.275 Y+151.374  
9389 L X+122.31 Y+151.331  
9390 L X+123.119 Y+150.495  
9391 L X+192.407 Y+150.491  
9392 L X+192.45 Y+150.503  
9393 L X+192.64  
9394 L X+193.468 Y+150.48  
9395 L X+194.234 Y+150.448  
9396 L X+194.296 Y+150.429  
9397 L X+194.467 Y+150.41  
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9401 L X+195.967 Y+150.235  
9402 L X+196.076 Y+150.223  
9403 L X+196.962 Y+150.037  
9404 L X+197.079 Y+150.029  
9405 L X+197.168 Y+150.002  
9406 L X+197.25 Y+149.99  
9407 L X+197.433 Y+149.943  
9408 L X+197.588 Y+149.908  
9409 L X+197.65 Y+149.881  
9410 L X+198.607 Y+149.625  
9411 L X+198.746 Y+149.586  
9412 L X+198.824 Y+149.547  
9413 L X+284.927 Y+123.716  
9414 L X+286.493 Y+123.273  
9415 L X+288.133 Y+122.845  
9416 L X+289.773 Y+122.456  
9417 L X+291.604 Y+122.068  
9418 L X+292.708 Y+121.85  
9419 L X+294.356 Y+121.559  
9420 L X+296.039 Y+121.298  
9421 L X+297.737 Y+121.073  
9422 L X+299.459 Y+120.882  
9423 L X+301.216 Y+120.727  
9424 L X+303.26 Y+120.598  
9425 L X+304.531 Y+120.54  
9426 L X+306.296 Y+120.497  
9427 L X+370.104 Y+120.494  
9428 L X+370.811 Y+120.513  
9429 L X+371.698 Y+120.583  
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9440 L X+382.277 Y+124.431  
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9442 L X+383.626 Y+125.333  
9443 L X+385.076 Y+126.417  
9444 L X+385.628 Y+126.872

9445 L X+386.918 Y+128.014  
9446 L X+387.816 Y+128.9  
9447 L X+388.527 Y+129.639  
9448 L X+390.097 Y+131.481  
9449 L X+390.98 Y+132.671  
9450 L X+391.862 Y+133.977  
9451 L X+392.577 Y+135.178  
9452 L X+393.257 Y+136.437  
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9454 L X+393.98 Y+137.96  
9455 L X+394.594 Y+139.441  
9456 L X+394.812 Y+140.071  
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9458 L X+395.512 Y+142.314  
9459 L X+395.725 Y+143.153  
9460 L X+396.083 Y+144.871  
9461 L X+396.351 Y+146.725  
9462 L X+396.499 Y+148.626  
9463 L X+396.514 Y+149.469  
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9466 L X+396.176 Y+154.576  
9467 L X+395.885 Y+156.131  
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9469 L X+395.477 Y+157.818  
9470 L X+395.298 Y+158.432  
9471 L X+394.824 Y+159.932  
9472 L X+394.241 Y+161.432  
9473 L X+393.937 Y+162.136  
9474 L X+393.58 Y+162.917  
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9476 L X+392.573 Y+164.829  
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9478 L X+391.306 Y+166.862  
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9483 L X+387.505 Y+171.425  
9484 L X+385.729 Y+173.058  
9485 L X+383.739 Y+174.601  
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9490 L X+378.783 Y+177.434  
9491 L X+377.839 Y+177.842  
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9523 L X+286.493 Y+184.862  
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9525 L X+213.644 Y+206.682  
9526 L X+212.09 Y+207.09  
9527 L X+210.391 Y+207.494  
9528 L X+209.287 Y+207.743  
9529 L X+208.496 Y+207.903  
9530 FQ1  
9531 L X+208.674 Y+208.782 Z-36.  
9532 Q22 = Q2\*1.  
9533 FQ22  
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9564 L X+112.691 Y+194.543  
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9571 L X+110.603 Y+186.257  
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9593 L X+114.677 Y+160.849  
9594 L X+115.225 Y+159.8  
9595 L X+115.784 Y+158.797  
9596 L X+116.356 Y+157.837  
9597 L X+116.958 Y+156.885  
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9606 L X+123.021 Y+149.617  
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9609 L X+192.392 Y+149.625  
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9626 L X+197.429 Y+149.049  
9627 L X+197.483 Y+149.022  
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9636 L X+289.544 Y+121.613  
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9638 L X+292.529 Y+120.995  
9639 L X+294.196 Y+120.7

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9738 L X+304.049 Y+180.668  
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9752 L X+208.674 Y+208.782  
9753 FQ1  
9754 L X+208.828 Y+209.585 Z-35.  
9755 Q22 = Q2\*1.  
9756 FQ22  
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9781 L X+116.305 Y+203.638  
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9838 L X+192.567 Y+148.804  
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11382 L X+402.488 Y+157.04  
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12364 L X+388.71 Y+119.017  
12365 L X+390.467 Y+120.241  
12366 L X+391.232 Y+120.828  
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12368 L X+393.759 Y+122.958  
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12390 L X+405.551 Y+147.18  
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12482 L X+126.912 Y+217.467  
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17029 L X+304.702 Y+190.789  
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17283 L X+210.782 Y+219.255 Z-5.48  
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17381 L X+85.966 Y+156.873  
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17390 L X+91.842 Y+149.788  
17391 L X+92.616 Y+149.069  
17392 L X+93.412 Y+148.369  
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17394 L X+95.068 Y+147.032  
17395 L X+95.892 Y+146.422  
17396 L X+96.681 Y+145.87  
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17399 L X+98.799 Y+144.529  
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17401 L X+100.335 Y+143.686  
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17403 L X+101.944 Y+142.831  
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17436 L X+283.764 Y+111.76  
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17443 L X+296.688 Y+109.288  
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17445 L X+300.376 Y+108.931  
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17448 L X+306.342 Y+108.67  
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17454 L X+379.152 Y+109.692  
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17456 L X+382.981 Y+110.757  
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17469 L X+401.87 Y+123.684  
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17513 L X+384.333 Y+188.768  
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17518 L X+374.706 Y+191.065  
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17534 L X+304.337 Y+191.85  
17535 L X+218.25 Y+217.677  
17536 L X+216.579 Y+218.147  
17537 L X+214.927 Y+218.579  
17538 L X+212.599 Y+219.131  
17539 L X+211.048 Y+219.465  
17540 L X+210.831 Y+219.507  
17541 FQ1  
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17543 L X+210.876 Y+219.734 Z-4.578  
17544 L X+210.88 Y+219.757 Z-4.534  
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17566 L X+115.913 Y+221.778  
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17592 L X+96.347 Y+214.7  
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17594 L X+94.621 Y+213.433  
17595 L X+93.723 Y+212.71  
17596 L X+92.958 Y+212.096  
17597 L X+91.982 Y+211.264  
17598 L X+91.224 Y+210.572  
17599 L X+91.181 Y+210.537  
17600 L X+90.408 Y+209.795  
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17612 L X+82.471 Y+198.737  
17613 L X+81.986 Y+197.711  
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17678 L X+105.733 Y+140.495  
17679 L X+106.281 Y+140.304  
17680 L X+107.074 Y+140.067  
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17692 L X+116.43 Y+138.194  
17693 L X+117.829 Y+138.077  
17694 L X+118.738 Y+138.03  
17695 L X+119.434 Y+138.007  
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17728 L X+385.087 Y+110.808  
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17730 L X+388.17 Y+112.137  
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17734 L X+395.096 Y+116.327  
17735 L X+396.693 Y+117.579  
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17803 L X+212.882 Y+219.745  
17804 L X+211.666 Y+220.013  
17805 L X+210.958 Y+220.155  
17806 FQ1  
17807 L X+210.97 Y+220.217 Z-3.925  
17808 L X+211.081 Y+220.768 Z-3.204  
17809 L X+211.124 Y+220.981 Z-3.004  
17810 L X+211.125 Y+220.984 Z-3.  
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17812 FQ22  
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17895 L X+77.189 Y+178.029  
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17898 L X+77.5 Y+174.48  
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17938 L X+100.171 Y+142.01  
17939 L X+101.357 Y+141.42  
17940 L X+102.282 Y+141.015  
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17943 L X+104.637 Y+140.02  
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18075 L X+304.908 Y+193.241  
18076 L X+304.819 Y+193.276  
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18078 L X+216.921 Y+219.613  
18079 L X+215.281 Y+220.04  
18080 L X+212.855 Y+220.615  
18081 L X+211.125 Y+220.984  
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18083 L X+211.131 Y+221.014 Z-2.972  
18084 L X+211.229 Y+221.474 Z-2.54  
18085 L X+211.332 Y+221.961 Z-2.082  
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18089 FQ22

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18188 L X+80.8 Y+160.045  
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18218 L X+101.765 Y+139.997  
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18240 L X+119.337 Y+136.068  
18241 L X+119.842 Y+136.044  
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18281 L X+388.99 Y+110.353  
18282 L X+390.917 Y+111.336  
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18367 L X+211.418 Y+222.389 Z-1.796  
18368 L X+211.52 Y+222.909 Z-1.45  
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18370 L X+211.601 Y+223.322 Z-1.175  
18371 L X+211.677 Y+223.712 Z-1.001  
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18672 L Z-2.5 FMAX  
18673 FQ1  
18674 L Z-5.

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18898 L X+100.098 Y+216.196  
18899 L X+100.525 Y+216.418  
18900 L X+101.034 Y+216.701  
18901 L X+101.971 Y+217.187  
18902 L X+103.125 Y+217.739  
18903 L X+104.124 Y+218.175  
18904 L X+105.146 Y+218.583  
18905 L X+106.056 Y+218.913  
18906 L X+106.989 Y+219.22  
18907 L X+108.065 Y+219.539  
18908 L X+109.169 Y+219.881  
18909 L X+110.265 Y+220.176  
18910 L X+111.361 Y+220.433  
18911 L X+112.341 Y+220.627  
18912 L X+113.592 Y+220.837  
18913 L X+114.587 Y+220.961  
18914 L X+115.349 Y+221.035  
18915 L X+115.936 Y+221.121  
18916 L X+116.853 Y+221.218  
18917 L X+118.113 Y+221.299  
18918 L X+119.333 Y+221.342  
18919 L X+119.57 Y+221.334  
18920 L X+193.604 Y+221.331  
18921 L X+195.61 Y+221.288  
18922 L X+197.514 Y+221.206  
18923 L X+199.329 Y+221.09  
18924 L X+201.724 Y+220.884  
18925 L X+203.119 Y+220.732  
18926 L X+204.67 Y+220.542  
18927 L X+205.984 Y+220.355  
18928 L X+207.499 Y+220.122  
18929 FQ1  
18930 L X+207.414 Y+219.605 Z-5.969  
18931 L X+207.326 Y+219.074 Z-7.537  
18932 L X+207.282 Y+218.805 Z-9.171  
18933 L Z-9.979  
18934 L X+207.281 Y+218.799 Z-10.



18935 Q22 = Q2\*1.  
18936 FQ22  
18937 L X+208.284 Y+218.633  
18938 L X+209.964 Y+218.318  
18939 L X+211.51 Y+218.004  
18940 L X+212.583 Y+217.763  
18941 L X+214.627 Y+217.277  
18942 L X+216.264 Y+216.849  
18943 L X+217.943 Y+216.375  
18944 L X+303.769 Y+190.626  
18945 L X+303.847 Y+190.591  
18946 L X+304.042 Y+190.528  
18947 L X+304.139 Y+190.497  
18948 L X+304.259 Y+190.447  
18949 L X+304.387 Y+190.416  
18950 L X+304.5 Y+190.373  
18951 L X+304.667 Y+190.338  
18952 L X+304.803 Y+190.287  
18953 L X+305.025 Y+190.248  
18954 L X+305.192 Y+190.194  
18955 L X+305.332 Y+190.175  
18956 L X+305.417 Y+190.147  
18957 L X+305.518 Y+190.132  
18958 L X+305.732 Y+190.105  
18959 L X+305.849 Y+190.073  
18960 L X+306.02 Y+190.058  
18961 L X+306.098 Y+190.039  
18962 L X+306.315 Y+190.027  
18963 L X+306.424 Y+190.004  
18964 L X+306.7 Y+189.996  
18965 L X+306.817 Y+189.976  
18966 L X+306.995  
18967 L X+307.256 Y+189.969  
18968 L X+307.423 Y+189.972  
18969 L X+307.567 Y+189.969  
18970 L X+307.691 Y+189.972  
18971 L X+307.87 Y+189.984  
18972 L X+308.13 Y+190.  
18973 L X+370.504 Y+189.996  
18974 L X+372.65 Y+189.91  
18975 L X+374.574 Y+189.735  
18976 L X+376.471 Y+189.471  
18977 L X+378.344 Y+189.117  
18978 L X+380.217 Y+188.67  
18979 L X+382.067 Y+188.134  
18980 L X+383.879 Y+187.512  
18981 L X+385.659 Y+186.805  
18982 L X+387.439 Y+185.996  
18983 L X+388.057 Y+185.685  
18984 L X+389.635 Y+184.846  
18985 L X+391.298 Y+183.855  
18986 L X+392.892 Y+182.798  
18987 L X+394.443 Y+181.659  
18988 L X+395.947 Y+180.438  
18989 L X+397.389 Y+179.148  
18990 L X+398.788 Y+177.768  
18991 L X+398.823 Y+177.725  
18992 L X+400.059 Y+176.388  
18993 L X+401.322 Y+174.877  
18994 L X+401.723 Y+174.359  
18995 L X+402.803 Y+172.887  
18996 L X+403.864 Y+171.285  
18997 L X+404.847 Y+169.633  
18998 L X+405.761 Y+167.915  
18999 L X+406.581 Y+166.178

19000 L X+407.327 Y+164.371  
19001 L X+407.976 Y+162.556  
19002 L X+408.54 Y+160.702  
19003 L X+409.018 Y+158.805  
19004 L X+409.154 Y+158.164  
19005 L X+409.484 Y+156.395  
19006 L X+409.749 Y+154.463  
19007 L X+409.916 Y+152.586  
19008 L X+409.993 Y+150.565  
19009 L X+409.974 Y+148.633  
19010 L X+409.865 Y+146.74  
19011 L X+409.659 Y+144.809  
19012 L X+409.368 Y+142.928  
19013 L X+408.971 Y+140.992  
19014 L X+408.82 Y+140.374  
19015 L X+408.342 Y+138.609  
19016 L X+407.747 Y+136.771  
19017 L X+407.067 Y+134.972  
19018 L X+406.301 Y+133.207  
19019 L X+405.454 Y+131.485  
19020 L X+404.513 Y+129.787  
19021 L X+403.507 Y+128.158  
19022 L X+402.407 Y+126.557  
19023 L X+401.217 Y+124.994  
19024 L X+400.825 Y+124.516  
19025 L X+399.608 Y+123.109  
19026 L X+398.252 Y+121.687  
19027 L X+396.872 Y+120.373  
19028 L X+395.434 Y+119.129  
19029 L X+393.906 Y+117.932  
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19031 L X+390.7 Y+115.775  
19032 L X+389.029 Y+114.819  
19033 L X+387.268 Y+113.921  
19034 L X+386.125 Y+113.396  
19035 L X+384.372 Y+112.673  
19036 L X+382.545 Y+112.02  
19037 L X+380.719 Y+111.465  
19038 L X+378.838 Y+110.991  
19039 L X+376.968 Y+110.614  
19040 L X+375.083 Y+110.326  
19041 L X+373.175 Y+110.128  
19042 L X+371.332 Y+110.023  
19043 L X+370.194 Y+110.003  
19044 L X+306.21 Y+110.007  
19045 L X+304.228 Y+110.054  
19046 L X+302.763 Y+110.12  
19047 L X+300.509 Y+110.26  
19048 L X+298.666 Y+110.419  
19049 L X+296.851 Y+110.614  
19050 L X+295.055 Y+110.843  
19051 L X+293.295 Y+111.103  
19052 L X+291.861 Y+111.344  
19053 L X+290.492 Y+111.593  
19054 L X+289.536 Y+111.783  
19055 L X+287.484 Y+112.219  
19056 L X+285.739 Y+112.631  
19057 L X+284.037 Y+113.07  
19058 L X+282.416 Y+113.521  
19059 L X+196.302 Y+139.352  
19060 L X+196.034 Y+139.437  
19061 L X+195.847 Y+139.519  
19062 L X+195.73 Y+139.55  
19063 L X+195.637 Y+139.585  
19064 L X+195.392 Y+139.639

19065 L X+195.163 Y+139.721  
19066 L X+195.035 Y+139.744  
19067 L X+194.961 Y+139.772  
19068 L X+194.794 Y+139.799  
19069 L X+194.689 Y+139.83  
19070 L X+194.44 Y+139.861  
19071 L X+194.25 Y+139.912  
19072 L X+194.121 Y+139.923  
19073 L X+194.032 Y+139.943  
19074 L X+193.736 Y+139.962  
19075 L X+193.558 Y+139.997  
19076 L X+193.383 Y+140.005  
19077 L X+193.08 Y+140.024  
19078 L X+192.776 Y+140.02  
19079 L X+192.57 Y+140.032  
19080 L X+192.298 Y+140.024  
19081 L X+192.158 Y+140.005  
19082 L X+191.859 Y+140.001  
19083 L X+119.597 Y+140.005  
19084 L X+118.579 Y+140.036  
19085 L X+117.557 Y+140.102  
19086 L X+116.566 Y+140.199  
19087 L X+115.586 Y+140.327  
19088 L X+114.595 Y+140.491  
19089 L X+113.596 Y+140.689  
19090 L X+112.656 Y+140.906  
19091 L X+111.699 Y+141.159  
19092 L X+110.759 Y+141.439  
19093 L X+109.842 Y+141.742  
19094 L X+108.913 Y+142.08  
19095 L X+107.949 Y+142.465  
19096 L X+107.078 Y+142.842  
19097 L X+106.122 Y+143.289  
19098 L X+105.248 Y+143.732  
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19100 L X+103.502 Y+144.708  
19101 L X+102.62 Y+145.252  
19102 L X+101.761 Y+145.816  
19103 L X+100.914 Y+146.406  
19104 L X+100.047 Y+147.048  
19105 L X+99.231 Y+147.689  
19106 L X+98.403 Y+148.377  
19107 L X+97.633 Y+149.053  
19108 L X+96.825 Y+149.803  
19109 L X+96.044 Y+150.573  
19110 L X+95.278 Y+151.366  
19111 L X+95.243 Y+151.409  
19112 L X+94.59 Y+152.12  
19113 L X+93.859 Y+152.967  
19114 L X+93.121 Y+153.873  
19115 L X+92.254 Y+155.011  
19116 L X+91.597 Y+155.933  
19117 L X+90.948 Y+156.9  
19118 L X+90.365 Y+157.822  
19119 L X+89.782 Y+158.801  
19120 L X+89.226 Y+159.796  
19121 L X+88.671 Y+160.861  
19122 L X+88.189 Y+161.848  
19123 L X+87.711 Y+162.901  
19124 L X+87.275 Y+163.932  
19125 L X+86.844 Y+165.039  
19126 L X+86.463 Y+166.1  
19127 L X+86.09 Y+167.235  
19128 L X+85.763 Y+168.331  
19129 L X+85.456 Y+169.474

19130 L X+85.165 Y+170.694  
19131 L X+84.865 Y+172.163  
19132 L X+84.663 Y+173.345  
19133 L X+84.5 Y+174.48  
19134 L X+84.364 Y+175.658  
19135 L X+84.259 Y+176.859  
19136 L X+84.189 Y+178.029  
19137 L X+84.154 Y+179.008  
19138 L X+84.15 Y+180.629  
19139 L X+84.178 Y+181.671  
19140 L X+84.232 Y+182.743  
19141 L X+84.325 Y+183.936  
19142 L X+84.45 Y+185.106  
19143 L X+84.601 Y+186.245  
19144 L X+84.792 Y+187.423  
19145 L X+85.005 Y+188.55  
19146 L X+85.266 Y+189.747  
19147 L X+85.627 Y+191.177  
19148 L X+85.954 Y+192.32  
19149 L X+86.308 Y+193.439  
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19154 L X+88.496 Y+198.788  
19155 L X+89.001 Y+199.779  
19156 L X+89.526 Y+200.746  
19157 L X+90.109 Y+201.753  
19158 L X+90.688 Y+202.694  
19159 L X+91.314 Y+203.65  
19160 L X+91.939 Y+204.552  
19161 L X+92.62 Y+205.477  
19162 L X+93.296 Y+206.343  
19163 L X+93.992 Y+207.187  
19164 L X+94.73 Y+208.034  
19165 L X+95.476 Y+208.843  
19166 L X+96.23 Y+209.616  
19167 L X+97.035 Y+210.397  
19168 L X+97.078 Y+210.432  
19169 L X+97.758 Y+211.062  
19170 L X+98.586 Y+211.781  
19171 L X+99.39 Y+212.442  
19172 L X+100.238 Y+213.099  
19173 L X+101.089 Y+213.72  
19174 L X+101.936 Y+214.303  
19175 L X+102.807 Y+214.867  
19176 L X+103.681 Y+215.399  
19177 L X+104.591 Y+215.916  
19178 L X+105.504 Y+216.402  
19179 L X+106.546 Y+216.915  
19180 L X+107.529 Y+217.358  
19181 L X+108.439 Y+217.735  
19182 L X+109.356 Y+218.085  
19183 L X+110.281 Y+218.408  
19184 L X+111.233 Y+218.707  
19185 L X+112.178 Y+218.971  
19186 L X+113.169 Y+219.216  
19187 L X+114.133 Y+219.422  
19188 L X+115.1 Y+219.597  
19189 L X+116.076 Y+219.741  
19190 L X+117.051 Y+219.854  
19191 L X+118.05 Y+219.935  
19192 L X+118.968 Y+219.982  
19193 L X+119.846 Y+219.997  
19194 L X+193.74 Y+219.994

19195 L X+195.637 Y+219.951  
19196 L X+197.51 Y+219.869  
19197 L X+199.291 Y+219.752  
19198 L X+201.595 Y+219.554  
19199 L X+203.022 Y+219.399  
19200 L X+204.596 Y+219.205  
19201 L X+206.403 Y+218.944  
19202 L X+207.281 Y+218.799  
19203 FQ1  
19204 L X+207.228 Y+218.48 Z-15.  
19205 Q22 = Q2\*1.  
19206 FQ22  
19207 L X+207.974 Y+218.357  
19208 L X+209.579 Y+218.066  
19209 L X+211.289 Y+217.72  
19210 L X+212.393 Y+217.475  
19211 L X+214.507 Y+216.974  
19212 L X+216.174 Y+216.538  
19213 L X+217.853 Y+216.064  
19214 L X+280.935 Y+197.151  
19215 L X+303.723 Y+190.303  
19216 L X+303.843 Y+190.248  
19217 L X+304.003 Y+190.194  
19218 L X+304.446 Y+190.077  
19219 L X+304.558 Y+190.031  
19220 L X+304.939 Y+189.953  
19221 L X+305.433 Y+189.817  
19222 L X+305.709 Y+189.77  
19223 L X+305.985 Y+189.747  
19224 L X+306.179 Y+189.704  
19225 L X+306.735 Y+189.685  
19226 L X+307.143 Y+189.646  
19227 L X+307.411  
19228 L X+307.641 Y+189.662  
19229 L X+307.885 Y+189.658  
19230 L X+307.971 Y+189.673  
19231 L X+370.571 Y+189.669  
19232 L X+371.775 Y+189.615  
19233 L X+373.369 Y+189.494  
19234 L X+375.165 Y+189.261  
19235 L X+376.031 Y+189.133  
19236 L X+378.196 Y+188.713  
19237 L X+380.334 Y+188.177  
19238 L X+382.37 Y+187.551  
19239 L X+384.306 Y+186.844  
19240 L X+386.211 Y+186.035  
19241 L X+386.817 Y+185.752  
19242 L X+388.539 Y+184.881  
19243 L X+390.261 Y+183.905  
19244 L X+391.92 Y+182.848  
19245 L X+393.545 Y+181.698  
19246 L X+395.088 Y+180.489  
19247 L X+396.588 Y+179.183  
19248 L X+397.995 Y+177.83  
19249 L X+398.03 Y+177.788  
19250 L X+399.317 Y+176.431  
19251 L X+400.615 Y+174.915  
19252 L X+401.003 Y+174.426  
19253 L X+402.135 Y+172.921  
19254 L X+403.219 Y+171.312  
19255 L X+404.222 Y+169.653  
19256 L X+405.143 Y+167.95  
19257 L X+405.99 Y+166.178  
19258 L X+406.736 Y+164.398  
19259 L X+407.397 Y+162.579

19260 L X+407.965 Y+160.744  
19261 L X+408.454 Y+158.832  
19262 L X+408.594 Y+158.187  
19263 L X+408.932 Y+156.403  
19264 L X+409.201 Y+154.471  
19265 L X+409.372 Y+152.571  
19266 L X+409.449 Y+150.709  
19267 L X+409.43 Y+148.63  
19268 L X+409.317 Y+146.717  
19269 L X+409.111 Y+144.809  
19270 L X+408.812 Y+142.908  
19271 L X+408.412 Y+140.984  
19272 L X+408.244 Y+140.316  
19273 L X+407.77 Y+138.594  
19274 L X+407.168 Y+136.759  
19275 L X+406.472 Y+134.944  
19276 L X+405.691 Y+133.172  
19277 L X+404.816 Y+131.427  
19278 L X+403.872 Y+129.748  
19279 L X+402.846 Y+128.115  
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19284 L X+397.502 Y+121.679  
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19286 L X+396.067 Y+120.346  
19287 L X+394.555 Y+119.079  
19288 L X+392.977 Y+117.886  
19289 L X+391.337 Y+116.766  
19290 L X+389.658 Y+115.74  
19291 L X+387.874 Y+114.768  
19292 L X+386.055 Y+113.894  
19293 L X+384.808 Y+113.358  
19294 L X+382.907 Y+112.635  
19295 L X+380.929 Y+111.993  
19296 L X+378.88 Y+111.445  
19297 L X+376.7 Y+110.983  
19298 L X+374.714 Y+110.672  
19299 L X+374.177 Y+110.598  
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19301 L X+371.2 Y+110.345  
19302 L X+370.722 Y+110.326  
19303 L X+306.432 Y+110.33  
19304 L X+304.547 Y+110.369  
19305 L X+302.875 Y+110.439  
19306 L X+300.501 Y+110.586  
19307 L X+298.666 Y+110.746  
19308 L X+296.824 Y+110.944  
19309 L X+294.982 Y+111.181  
19310 L X+293.213 Y+111.445  
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19312 L X+289.859 Y+112.048  
19313 L X+287.531 Y+112.541  
19314 L X+285.821 Y+112.946  
19315 L X+284.103 Y+113.389  
19316 L X+282.482 Y+113.839  
19317 L X+278.894 Y+114.901  
19318 L X+210.547 Y+135.411  
19319 L X+196.201 Y+139.721  
19320 L X+196.053 Y+139.787  
19321 L X+195.793 Y+139.857  
19322 L X+195.567 Y+139.947  
19323 L X+195.027 Y+140.063  
19324 L X+194.817 Y+140.129

19325 L X+194.685 Y+140.149  
19326 L X+194.557 Y+140.188  
19327 L X+194.207 Y+140.222  
19328 L X+193.966 Y+140.277  
19329 L X+193.853 Y+140.292  
19330 L X+193.515 Y+140.304  
19331 L X+193.282 Y+140.339  
19332 L X+192.959  
19333 L X+192.827 Y+140.343  
19334 L X+192.621 Y+140.331  
19335 L X+192.197 Y+140.347  
19336 L X+191.972 Y+140.32  
19337 L X+120.612 Y+140.323  
19338 L X+119.574 Y+140.495  
19339 L X+118.614 Y+140.685  
19340 L X+117.642 Y+140.91  
19341 L X+116.713 Y+141.155  
19342 L X+115.746 Y+141.443  
19343 L X+114.821 Y+141.75  
19344 L X+113.903 Y+142.084  
19345 L X+112.994 Y+142.446  
19346 L X+112.069 Y+142.846  
19347 L X+111.155 Y+143.274  
19348 L X+110.219 Y+143.748  
19349 L X+109.391 Y+144.195  
19350 L X+108.489 Y+144.716  
19351 L X+107.607 Y+145.26  
19352 L X+106.756 Y+145.819  
19353 L X+105.908 Y+146.41  
19354 L X+105.053 Y+147.044  
19355 L X+104.225 Y+147.693  
19356 L X+103.417 Y+148.365  
19357 L X+102.62 Y+149.065  
19358 L X+101.851 Y+149.78  
19359 L X+101.038 Y+150.577  
19360 L X+100.296 Y+151.346  
19361 L X+100.261 Y+151.389  
19362 L X+99.577 Y+152.135  
19363 L X+98.866 Y+152.959  
19364 L X+98.127 Y+153.865  
19365 L X+97.256 Y+155.008  
19366 L X+96.584 Y+155.952  
19367 L X+95.951 Y+156.897  
19368 L X+95.356 Y+157.837  
19369 L X+94.784 Y+158.797  
19370 L X+94.229 Y+159.792  
19371 L X+93.673 Y+160.857  
19372 L X+93.187 Y+161.852  
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19374 L X+92.274 Y+163.935  
19375 L X+91.854 Y+165.012  
19376 L X+91.457 Y+166.116  
19377 L X+91.092 Y+167.227  
19378 L X+90.762 Y+168.335  
19379 L X+90.455 Y+169.482  
19380 L X+90.171 Y+170.667  
19381 L X+89.868 Y+172.152  
19382 L X+89.666 Y+173.33  
19383 L X+89.499 Y+174.496  
19384 L X+89.363 Y+175.677  
19385 L X+89.261 Y+176.824  
19386 L X+89.192 Y+177.97  
19387 L X+89.153 Y+179.055  
19388 L X+89.149 Y+180.539  
19389 L X+89.176 Y+181.636

19390 L X+89.234 Y+182.774  
19391 L X+89.324 Y+183.917  
19392 L X+89.444 Y+185.064  
19393 L X+89.6 Y+186.234  
19394 L X+89.786 Y+187.392  
19395 L X+90. Y+188.523  
19396 L X+90.264 Y+189.739  
19397 L X+90.63 Y+191.185  
19398 L X+90.956 Y+192.328  
19399 L X+91.314 Y+193.459  
19400 L X+91.691 Y+194.543  
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19450 L X+207.228 Y+218.48  
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19452 L X+207.068 Y+217.547 Z-20.  
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19454 FQ22



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19953 L X+203.994 Y+216.328  
19954 L X+205.805 Y+216.072  
19955 L X+206.8 Y+215.909  
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19957 L X+206.405 Y+213.502 Z-30.  
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20204 L X+206.405 Y+213.502  
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20408 L X+115.108 Y+201.753  
20409 L X+115.695 Y+202.705  
20410 L X+116.305 Y+203.638  
20411 L X+116.95 Y+204.567  
20412 L X+117.611 Y+205.465  
20413 L X+118.284 Y+206.328  
20414 L X+118.995 Y+207.191  
20415 L X+119.737 Y+208.042  
20416 L X+120.487 Y+208.854  
20417 L X+121.3 Y+209.686  
20418 L X+121.342 Y+209.721  
20419 L X+121.976 Y+210.343  
20420 L X+122.019 Y+210.378  
20421 L X+122.784 Y+211.085  
20422 L X+122.928 Y+211.21  
20423 L X+146.944 Y+211.217  
20424 L X+178.71  
20425 L X+191.995  
20426 L X+194.49 Y+211.19  
20427 L X+196.325 Y+211.128  
20428 L X+198.047 Y+211.031  
20429 L X+200.639 Y+210.817

20430 L X+202.035 Y+210.665  
20431 L X+203.593 Y+210.471  
20432 L X+203.994 Y+210.413  
20433 L X+205.463 Y+210.195  
20434 L X+205.83 Y+210.132  
20435 L Z+26. FMAX  
20436 L X+123.447 Y+206.452 FMAX  
20437 L Z-37.5 FMAX  
20438 FQ1  
20439 L Z-40.  
20440 Q22 = Q2\*1.  
20441 FQ22  
20442 L X+123.383  
20443 L X+123.29 Y+206.336  
20444 L X+122.606 Y+205.457  
20445 L X+121.945 Y+204.559  
20446 L X+121.319 Y+203.658  
20447 L X+120.705 Y+202.721  
20448 L X+120.11 Y+201.757  
20449 L X+119.539 Y+200.77  
20450 L X+118.999 Y+199.775  
20451 L X+118.501 Y+198.799  
20452 L X+117.996 Y+197.734  
20453 L X+117.529 Y+196.677  
20454 L X+117.094 Y+195.612  
20455 L X+116.686 Y+194.532  
20456 L X+116.305 Y+193.432  
20457 L X+115.952 Y+192.312  
20458 L X+115.633 Y+191.197  
20459 L X+115.271 Y+189.77  
20460 L X+115.003 Y+188.538  
20461 L X+114.785 Y+187.388  
20462 L X+114.603 Y+186.253  
20463 L X+114.447 Y+185.091  
20464 L X+114.323 Y+183.913  
20465 L X+114.234 Y+182.767  
20466 L X+114.175 Y+181.62  
20467 L X+114.148 Y+180.508  
20468 L X+114.152 Y+179.129  
20469 L X+114.191 Y+177.986  
20470 L X+114.261 Y+176.835  
20471 L X+114.362 Y+175.681  
20472 L X+114.498 Y+174.5  
20473 L X+114.665 Y+173.333  
20474 L X+114.867 Y+172.156  
20475 L X+115.166 Y+170.687  
20476 L X+115.462 Y+169.454  
20477 L X+115.761 Y+168.339  
20478 L X+116.088 Y+167.243  
20479 L X+116.449 Y+166.139  
20480 L X+116.849 Y+165.024  
20481 L X+117.269 Y+163.947  
20482 L X+117.724 Y+162.87  
20483 L X+118.194 Y+161.837  
20484 L X+118.676 Y+160.849  
20485 L X+119.24 Y+159.773  
20486 L X+119.78 Y+158.805  
20487 L X+120.363 Y+157.825  
20488 L X+120.965 Y+156.873  
20489 L X+121.603 Y+155.925  
20490 L X+122.24 Y+155.031  
20491 L X+122.897 Y+154.16  
20492 L X+123.375 Y+153.558  
20493 L X+123.6  
20494 L Z+26. FMAX



20495 L X+123.697 Y+199.184 FMAX  
 20496 L Z-42.5 FMAX  
 20497 FQ1  
 20498 L Z-45.  
 20499 Q22 = Q2\*1.  
 20500 FQ22  
 20501 L X+123.496 Y+198.788  
 20502 L X+122.994 Y+197.73  
 20503 L X+122.528 Y+196.673  
 20504 L X+122.085 Y+195.589  
 20505 L X+121.692 Y+194.547  
 20506 L X+121.307 Y+193.439  
 20507 L X+120.954 Y+192.32  
 20508 L X+120.627 Y+191.177  
 20509 L X+120.266 Y+189.747  
 20510 L X+120.002 Y+188.531  
 20511 L X+119.788 Y+187.4  
 20512 L X+119.597 Y+186.218  
 20513 L X+119.45 Y+185.106  
 20514 L X+119.325 Y+183.936  
 20515 L X+119.236 Y+182.794  
 20516 L X+119.178 Y+181.671  
 20517 L X+119.15 Y+180.621  
 20518 L X+119.154 Y+179.012  
 20519 L X+119.189 Y+178.032  
 20520 L X+119.259 Y+176.859  
 20521 L X+119.364 Y+175.658  
 20522 L X+119.496 Y+174.515  
 20523 L X+119.663 Y+173.345  
 20524 L X+119.865 Y+172.163  
 20525 L X+120.165 Y+170.694  
 20526 L X+120.456 Y+169.474  
 20527 L X+120.763 Y+168.331  
 20528 L X+121.09 Y+167.235  
 20529 L X+121.463 Y+166.1  
 20530 L X+121.844 Y+165.039  
 20531 L X+122.267 Y+163.951  
 20532 L X+122.722 Y+162.874  
 20533 L X+123.193 Y+161.84  
 20534 L X+123.697 Y+160.812  
 20535 L Z+26. FMAX  
 20536 L X+119.999 Y+209.781 FMAX  
 20537 L Z-31.102 FMAX  
 20538 FQ1  
 20539 L Z-33.602  
 20540 Q22 = Q2\*1.  
 20541 FQ22  
 20542 L Y+208.751 Z-34.614  
 20543 L Y+207.686 Z-35.578  
 20544 L Y+206.263 Z-36.772  
 20545 L X+119.999 Y+204.767 Z-37.905  
 20546 L Y+203.561 Z-38.75  
 20547 L Y+202.327 Z-39.542  
 20548 L Y+200.97 Z-40.347  
 20549 L Y+199.668 Z-41.06  
 20550 L Y+198.342 Z-41.718  
 20551 L Y+196.87 Z-42.387  
 20552 L Y+195.49 Z-42.956  
 20553 L X+119.999 Y+194.091 Z-43.47  
 20554 L Y+192.526 Z-43.982  
 20555 L Y+191.086 Z-44.399  
 20556 L Y+189.207 Z-44.854  
 20557 L Y+187.569 Z-45.181  
 20558 L Y+186.082 Z-45.424  
 20559 L X+120. Y+184.588 Z-45.608

20560 L Y+182.912 Z-45.755  
20561 L Y+181.405 Z-45.834  
20562 L Y+179.896 Z-45.854  
20563 L Y+178.21 Z-45.817  
20564 L Y+176.705 Z-45.731  
20565 L Y+175.204 Z-45.585  
20566 L X+120. Y+173.539 Z-45.365  
20567 L Y+172.057 Z-45.116  
20568 L Y+170.467 Z-44.785  
20569 L Y+169.333 Z-44.509  
20570 L Y+167.887 Z-44.107  
20571 L Y+166.314 Z-43.609  
20572 L Y+164.907 Z-43.109  
20573 L X+120. Y+163.519 Z-42.552  
20574 L Y+162.036 Z-41.897  
20575 L Y+160.701 Z-41.251  
20576 L Y+159.39 Z-40.55  
20577 L Y+158.021 Z-39.755  
20578 L Y+156.777 Z-38.974  
20579 L Y+155.561 Z-38.141  
20580 L X+120. Y+154.051 Z-37.021  
20581 L Y+152.883 Z-36.072  
20582 L Y+151.792 Z-35.113  
20583 L Y+150.472 Z-33.862  
20584 L X+122. Y+150.635 Z-36.02  
20585 L Y+151.88 Z-37.194  
20586 L Y+152.883 Z-38.072  
20587 L Y+154.237 Z-39.162  
20588 L X+122. Y+155.651 Z-40.205  
20589 L Y+156.777 Z-40.974  
20590 L Y+157.931 Z-41.701  
20591 L Y+159.481 Z-42.601  
20592 L Y+160.701 Z-43.251  
20593 L Y+161.944 Z-43.855  
20594 L Y+163.611 Z-44.592  
20595 L X+122. Y+164.907 Z-45.109  
20596 L Y+166.221 Z-45.578  
20597 L Y+167.097 Z-45.868  
20598 L Y+168.439 Z-46.266  
20599 L Y+169.333 Z-46.509  
20600 L Y+171.144 Z-46.931  
20601 L Y+172.057 Z-47.116  
20602 L Y+173.445 Z-47.351  
20603 L Y+174.37 Z-47.486  
20604 L X+122. Y+175.772 Z-47.646  
20605 L Y+176.705 Z-47.731  
20606 L Y+178.116 Z-47.813  
20607 L Y+179.053 Z-47.847  
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20610 L Y+182.817 Z-47.762  
20611 L Y+183.751 Z-47.693  
20612 L Y+185.156 Z-47.544  
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20614 L Y+187.475 Z-47.198  
20615 L Y+188.389 Z-47.029  
20616 L Y+190.189 Z-46.627  
20617 L Y+191.086 Z-46.399  
20618 L Y+192.433 Z-46.011  
20619 L Y+193.312 Z-45.736  
20620 L Y+194.632 Z-45.277  
20621 L X+121.999 Y+195.49 Z-44.956  
20622 L Y+196.778 Z-44.427  
20623 L Y+198.434 Z-43.676  
20624 L Y+199.668 Z-43.06

20625 L Y+200.879 Z-42.4  
20626 L Y+202.417 Z-41.486  
20627 L Y+203.561 Z-40.75  
20628 L Y+204.678 Z-39.971  
20629 L X+121.999 Y+206.079 Z-38.915  
20630 L Y+207.118 Z-38.07  
20631 L Y+208.121 Z-37.192  
20632 L Y+209.367 Z-36.017  
20633 L X+123.999 Y+207.681 Z-38.869  
20634 L Y+206.338 Z-40.103  
20635 L X+123.999 Y+204.89 Z-41.312  
20636 L Y+204.403 Z-41.693  
20637 L Y+202.757 Z-42.89  
20638 L Y+201.144 Z-43.95  
20639 L Y+199.481 Z-44.93  
20640 L Y+197.869 Z-45.786  
20641 L Y+196.021 Z-46.646  
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20644 L Y+191.086 Z-48.399  
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20652 L Y+181.405 Z-49.834  
20653 L Y+180.085 Z-49.855  
20654 L Y+179.053 Z-49.847  
20655 L Y+177.733 Z-49.796  
20656 L Y+176.705 Z-49.731  
20657 L Y+175.391 Z-49.608  
20658 L X+124. Y+174.37 Z-49.486  
20659 L Y+173.068 Z-49.292  
20660 L Y+172.057 Z-49.116  
20661 L Y+170.328 Z-48.751  
20662 L Y+169.333 Z-48.509  
20663 L Y+167.656 Z-48.037  
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20666 L X+124. Y+163.162 Z-46.282  
20667 L Y+161.43 Z-45.427  
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20669 L Y+158.101 Z-43.472  
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20672 L X+124. Y+154.532 Z-40.843  
20673 L Y+153.074 Z-39.579  
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20678 L X+126. Y+155.186 Z-41.371  
20679 L Y+156.728 Z-42.531  
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20681 L Y+159.972 Z-44.623  
20682 L Y+161.666 Z-45.549  
20683 L Y+163.404 Z-46.393  
20684 L X+126. Y+165.18 Z-47.152  
20685 L Y+166.99 Z-47.823  
20686 L Y+168.829 Z-48.407  
20687 L Y+170.586 Z-48.876  
20688 L Y+171.255 Z-49.031  
20689 L Y+173.148 Z-49.407

20690 L X+126. Y+175.057 Z-49.692  
20691 L Y+176.978 Z-49.884  
20692 L Y+178.906 Z-49.983  
20693 L Y+180.98 Z-49.988  
20694 L Y+182.608 Z-49.915  
20695 L Y+184.69 Z-49.723  
20696 L X+125.999 Y+186.443 Z-49.478  
20697 L Y+188.386 Z-49.111  
20698 L Y+190.618 Z-48.563  
20699 L Y+192.617 Z-47.958  
20700 L Y+194.434 Z-47.305  
20701 L X+125.999 Y+196.363 Z-46.498  
20702 L Y+197.964 Z-45.739  
20703 L Y+199.669 Z-44.83  
20704 L Y+201.326 Z-43.841  
20705 L Y+203.063 Z-42.68  
20706 L Y+204.865 Z-41.332  
20707 L X+125.999 Y+206.419 Z-40.034  
20708 L Y+207.837 Z-38.725  
20709 L X+127.999 Y+207.683 Z-38.871  
20710 L Y+206.258 Z-40.172  
20711 L X+127.999 Y+204.84 Z-41.352  
20712 L Y+203.106 Z-42.649  
20713 L Y+201.145 Z-43.952  
20714 L Y+199.482 Z-44.933  
20715 L Y+197.773 Z-45.832  
20716 L Y+196.022 Z-46.649  
20717 L X+127.999 Y+194.235 Z-47.379  
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20720 L Y+188.402 Z-49.108  
20721 L Y+186.233 Z-49.509  
20722 L X+128. Y+184.32 Z-49.764  
20723 L Y+182.396 Z-49.926  
20724 L Y+180.598 Z-49.994  
20725 L Y+178.534 Z-49.971  
20726 L Y+176.607 Z-49.854  
20727 L Y+174.688 Z-49.644  
20728 L X+128. Y+172.782 Z-49.341  
20729 L Y+170.601 Z-48.88  
20730 L Y+168.473 Z-48.301  
20731 L Y+166.639 Z-47.7  
20732 L Y+164.835 Z-47.012  
20733 L X+128. Y+163.066 Z-46.236  
20734 L Y+161.336 Z-45.377  
20735 L Y+159.651 Z-44.435  
20736 L Y+158.013 Z-43.413  
20737 L Y+156.427 Z-42.313  
20738 L X+128. Y+154.662 Z-40.951  
20739 L Y+152.996 Z-39.506  
20740 L Y+151.604 Z-38.169  
20741 L X+130. Y+151.943 Z-38.507  
20742 L Y+153.351 Z-39.827  
20743 L Y+154.999 Z-41.224  
20744 L X+130. Y+156.815 Z-42.593  
20745 L Y+158.414 Z-43.673  
20746 L Y+160.064 Z-44.675  
20747 L Y+161.761 Z-45.597  
20748 L Y+163.501 Z-46.436  
20749 L X+130. Y+165.279 Z-47.19  
20750 L Y+167.09 Z-47.857  
20751 L Y+168.932 Z-48.436  
20752 L Y+171.022 Z-48.979  
20753 L Y+173.253 Z-49.424  
20754 L X+130. Y+175.162 Z-49.704

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20756 L Y+179.013 Z-49.986  
20757 L Y+181.067  
20758 L Y+182.608 Z-49.915  
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20762 L Y+190.771 Z-48.522  
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20767 L Y+199.669 Z-44.83  
20768 L Y+201.326 Z-43.841  
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20771 L X+129.999 Y+206.419 Z-40.034  
20772 L Y+207.837 Z-38.725  
20773 L X+131.999 Y+207.605 Z-38.944  
20774 L Y+206.177 Z-40.242  
20775 L X+131.999 Y+204.79 Z-41.391  
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20777 L Y+201.054 Z-44.008  
20778 L Y+199.389 Z-44.984  
20779 L Y+197.678 Z-45.879  
20780 L Y+195.925 Z-46.691  
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20782 L Y+192.314 Z-48.055  
20783 L Y+190.464 Z-48.605  
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20785 L Y+186.128 Z-49.525  
20786 L X+132. Y+184.214 Z-49.775  
20787 L Y+182.29 Z-49.932  
20788 L Y+180.473 Z-49.995  
20789 L Y+178.428 Z-49.967  
20790 L Y+176.501 Z-49.844  
20791 L X+132. Y+174.583 Z-49.629  
20792 L Y+172.678 Z-49.321  
20793 L Y+170.632 Z-48.887  
20794 L Y+168.676 Z-48.364  
20795 L Y+166.539 Z-47.664  
20796 L Y+164.737 Z-46.971  
20797 L X+132. Y+162.97 Z-46.191  
20798 L Y+161.243 Z-45.326  
20799 L Y+159.56 Z-44.38  
20800 L Y+157.925 Z-43.354  
20801 L Y+156.342 Z-42.25  
20802 L X+132. Y+154.687 Z-40.971  
20803 L Y+153.152 Z-39.651  
20804 L Y+151.53 Z-38.093  
20805 L X+134. Y+152.019 Z-38.581  
20806 L Y+153.43 Z-39.897  
20807 L Y+154.974 Z-41.204  
20808 L X+134. Y+156.598 Z-42.44  
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20811 L Y+161.524 Z-45.477  
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20825 L Y+188.448 Z-49.098  
20826 L Y+190.771 Z-48.522  
20827 L Y+192.617 Z-47.958  
20828 L Y+194.434 Z-47.305  
20829 L X+133.999 Y+196.218 Z-46.565  
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20833 L Y+202.934 Z-42.773  
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20854 L Y+176.819 Z-49.873  
20855 L X+136. Y+174.898 Z-49.673  
20856 L Y+172.99 Z-49.381  
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20858 L Y+169.085 Z-48.479  
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20862 L Y+161.903 Z-45.669  
20863 L Y+160.203 Z-44.754  
20864 L Y+158.549 Z-43.758  
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20874 L Y+158.19 Z-43.531  
20875 L Y+159.833 Z-44.544  
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20877 L Y+163.258 Z-46.328  
20878 L X+138. Y+165.031 Z-47.094  
20879 L Y+166.839 Z-47.773  
20880 L Y+168.676 Z-48.364  
20881 L Y+170.678 Z-48.898  
20882 L Y+172.521 Z-49.292  
20883 L Y+174.425 Z-49.607  
20884 L X+138. Y+176.342 Z-49.83

20885 L Y+178.269 Z-49.96  
20886 L Y+179.225 Z-49.99  
20887 L Y+181.242 Z-49.98  
20888 L Y+182.608 Z-49.915  
20889 L Y+184.532 Z-49.742  
20890 L X+137.999 Y+186.443 Z-49.478  
20891 L Y+188.479 Z-49.091  
20892 L Y+190.771 Z-48.522  
20893 L Y+192.617 Z-47.958  
20894 L Y+194.434 Z-47.305  
20895 L X+137.999 Y+196.218 Z-46.565  
20896 L Y+197.964 Z-45.739  
20897 L Y+199.669 Z-44.83  
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21006 L Y+151.753 Z-38.321  
21007 L X+146.  
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21009 L Y+154.773 Z-41.041  
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21011 L Y+157.163 Z-42.837  
21012 L Y+158.19 Z-43.531  
21013 L Y+159.833 Z-44.544  
21014 L Y+161.524 Z-45.477



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24247 L Y+136.839 Z-47.773  
24248 L Y+138.676 Z-48.364  
24249 L Y+140.897 Z-48.949  
24250 L Y+142.99 Z-49.381  
24251 L X+330. Y+144.898 Z-49.673  
24252 L Y+146.818 Z-49.873  
24253 L Y+148.747 Z-49.98  
24254 L Y+150.74 Z-49.994  
24255 L Y+152.608 Z-49.915  
24256 L Y+154.531 Z-49.742  
24257 L X+330. Y+156.443 Z-49.478  
24258 L Y+158.698 Z-49.042  
24259 L Y+160.771 Z-48.522  
24260 L Y+162.617 Z-47.958  
24261 L Y+164.434 Z-47.305  
24262 L X+330. Y+166.218 Z-46.565  
24263 L Y+167.964 Z-45.739  
24264 L Y+169.668 Z-44.83

24265 L Y+171.326 Z-43.841  
24266 L Y+172.934 Z-42.773  
24267 L X+330. Y+174.776 Z-41.402  
24268 L Y+176.419 Z-40.034  
24269 L Y+177.837 Z-38.725  
24270 L X+332.  
24271 L Y+176.419 Z-40.034  
24272 L Y+174.762 Z-41.413  
24273 L X+332. Y+172.934 Z-42.773  
24274 L Y+171.326 Z-43.841  
24275 L Y+169.668 Z-44.83  
24276 L Y+167.964 Z-45.739  
24277 L Y+166.218 Z-46.565  
24278 L X+332. Y+164.434 Z-47.305  
24279 L Y+162.617 Z-47.958  
24280 L Y+160.771 Z-48.522  
24281 L Y+158.68 Z-49.046  
24282 L Y+156.443 Z-49.478  
24283 L X+332. Y+154.531 Z-49.742  
24284 L Y+152.608 Z-49.915  
24285 L Y+150.745 Z-49.994  
24286 L Y+148.747 Z-49.98  
24287 L Y+146.818 Z-49.873  
24288 L Y+144.898 Z-49.673  
24289 L X+332. Y+142.99 Z-49.381  
24290 L Y+140.879 Z-48.945  
24291 L Y+138.676 Z-48.364  
24292 L Y+136.839 Z-47.773  
24293 L Y+135.031 Z-47.094  
24294 L X+332. Y+133.258 Z-46.328  
24295 L Y+131.524 Z-45.477  
24296 L Y+129.833 Z-44.544  
24297 L Y+128.19 Z-43.531  
24298 L Y+126.598 Z-42.44  
24299 L X+332. Y+124.885 Z-41.131  
24300 L Y+123.153 Z-39.651  
24301 L Y+121.753 Z-38.322  
24302 L X+334.  
24303 L Y+123.153 Z-39.651  
24304 L Y+124.87 Z-41.119  
24305 L X+334. Y+126.598 Z-42.44  
24306 L Y+128.19 Z-43.531  
24307 L Y+129.833 Z-44.544  
24308 L Y+131.524 Z-45.477  
24309 L Y+133.258 Z-46.328  
24310 L X+334. Y+135.031 Z-47.094  
24311 L Y+136.839 Z-47.773  
24312 L Y+138.676 Z-48.364  
24313 L Y+140.861 Z-48.941  
24314 L Y+142.99 Z-49.381  
24315 L X+334. Y+144.898 Z-49.673  
24316 L Y+146.818 Z-49.873  
24317 L Y+148.747 Z-49.98  
24318 L Y+150.751 Z-49.994  
24319 L Y+152.608 Z-49.915  
24320 L Y+154.531 Z-49.742  
24321 L X+334. Y+156.443 Z-49.478  
24322 L Y+158.662 Z-49.05  
24323 L Y+160.771 Z-48.522  
24324 L Y+162.617 Z-47.958  
24325 L Y+164.434 Z-47.305  
24326 L X+334. Y+166.218 Z-46.565  
24327 L Y+167.964 Z-45.739  
24328 L Y+169.668 Z-44.83  
24329 L Y+171.326 Z-43.841

24330 L Y+172.934 Z-42.773  
24331 L X+334. Y+174.747 Z-41.425  
24332 L Y+176.419 Z-40.034  
24333 L Y+177.837 Z-38.725  
24334 L X+336.  
24335 L Y+176.419 Z-40.034  
24336 L Y+174.733 Z-41.436  
24337 L X+336. Y+172.934 Z-42.773  
24338 L Y+171.326 Z-43.841  
24339 L Y+169.668 Z-44.83  
24340 L Y+167.964 Z-45.739  
24341 L Y+166.218 Z-46.565  
24342 L X+336. Y+164.434 Z-47.305  
24343 L Y+162.617 Z-47.958  
24344 L Y+160.771 Z-48.522  
24345 L Y+158.644 Z-49.054  
24346 L Y+156.443 Z-49.478  
24347 L X+336. Y+154.531 Z-49.742  
24348 L Y+152.608 Z-49.915  
24349 L Y+150.756 Z-49.994  
24350 L Y+148.747 Z-49.98  
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24352 L Y+144.898 Z-49.673  
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24354 L Y+140.843 Z-48.937  
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24356 L Y+136.839 Z-47.773  
24357 L Y+135.031 Z-47.094  
24358 L X+336. Y+133.258 Z-46.328  
24359 L Y+131.524 Z-45.477  
24360 L Y+129.833 Z-44.544  
24361 L Y+128.19 Z-43.531  
24362 L Y+126.598 Z-42.44  
24363 L X+336. Y+124.856 Z-41.108  
24364 L Y+123.153 Z-39.651  
24365 L Y+121.753 Z-38.322  
24366 L X+338.  
24367 L Y+123.153 Z-39.651  
24368 L Y+124.842 Z-41.096  
24369 L X+338. Y+126.598 Z-42.44  
24370 L Y+128.19 Z-43.531  
24371 L Y+129.833 Z-44.544  
24372 L Y+131.524 Z-45.477  
24373 L Y+133.258 Z-46.328  
24374 L X+338. Y+135.031 Z-47.094  
24375 L Y+136.839 Z-47.773  
24376 L Y+138.676 Z-48.364  
24377 L Y+140.825 Z-48.933  
24378 L Y+142.99 Z-49.381  
24379 L X+338. Y+144.898 Z-49.673  
24380 L Y+146.818 Z-49.873  
24381 L Y+148.747 Z-49.98  
24382 L Y+150.762 Z-49.994  
24383 L Y+152.608 Z-49.915  
24384 L Y+154.531 Z-49.742  
24385 L X+338. Y+156.443 Z-49.478  
24386 L Y+158.626 Z-49.058  
24387 L Y+160.771 Z-48.522  
24388 L Y+162.617 Z-47.958  
24389 L Y+164.434 Z-47.305  
24390 L X+338. Y+166.218 Z-46.565  
24391 L Y+167.964 Z-45.739  
24392 L Y+169.668 Z-44.83  
24393 L Y+171.326 Z-43.841  
24394 L Y+172.934 Z-42.773

24395 L X+338. Y+174.718 Z-41.447  
24396 L Y+176.419 Z-40.034  
24397 L Y+177.837 Z-38.725  
24398 L X+340.  
24399 L Y+176.419 Z-40.034  
24400 L Y+174.704 Z-41.459  
24401 L X+340. Y+172.934 Z-42.773  
24402 L Y+171.326 Z-43.841  
24403 L Y+169.668 Z-44.83  
24404 L Y+167.964 Z-45.739  
24405 L Y+166.218 Z-46.565  
24406 L X+340. Y+164.434 Z-47.305  
24407 L Y+162.617 Z-47.958  
24408 L Y+160.771 Z-48.522  
24409 L Y+158.608 Z-49.062  
24410 L Y+156.443 Z-49.478  
24411 L X+340. Y+154.531 Z-49.742  
24412 L Y+152.608 Z-49.915  
24413 L Y+150.767 Z-49.994  
24414 L Y+148.747 Z-49.98  
24415 L Y+146.818 Z-49.873  
24416 L Y+144.898 Z-49.673  
24417 L X+340. Y+142.99 Z-49.381  
24418 L Y+140.808 Z-48.928  
24419 L Y+138.676 Z-48.364  
24420 L Y+136.839 Z-47.773  
24421 L Y+135.031 Z-47.094  
24422 L X+340. Y+133.258 Z-46.328  
24423 L Y+131.524 Z-45.477  
24424 L Y+129.833 Z-44.544  
24425 L Y+128.19 Z-43.531  
24426 L Y+126.598 Z-42.44  
24427 L X+340. Y+124.828 Z-41.085  
24428 L Y+123.153 Z-39.651  
24429 L Y+121.753 Z-38.322  
24430 L X+342.  
24431 L Y+123.153 Z-39.651  
24432 L Y+124.813 Z-41.073  
24433 L X+342. Y+126.598 Z-42.44  
24434 L Y+128.19 Z-43.531  
24435 L Y+129.833 Z-44.544  
24436 L Y+131.524 Z-45.477  
24437 L Y+133.258 Z-46.328  
24438 L X+342. Y+135.031 Z-47.094  
24439 L Y+136.839 Z-47.773  
24440 L Y+138.676 Z-48.364  
24441 L Y+140.79 Z-48.924  
24442 L Y+142.99 Z-49.381  
24443 L X+342. Y+144.898 Z-49.673  
24444 L Y+146.818 Z-49.873  
24445 L Y+148.747 Z-49.98  
24446 L Y+150.772 Z-49.993  
24447 L Y+152.608 Z-49.915  
24448 L Y+154.531 Z-49.742  
24449 L X+342. Y+156.443 Z-49.478  
24450 L Y+158.591 Z-49.066  
24451 L Y+160.771 Z-48.522  
24452 L Y+162.617 Z-47.958  
24453 L Y+164.434 Z-47.305  
24454 L X+342. Y+166.218 Z-46.565  
24455 L Y+167.964 Z-45.739  
24456 L Y+169.668 Z-44.83  
24457 L Y+171.326 Z-43.841  
24458 L Y+172.934 Z-42.773  
24459 L X+342. Y+174.689 Z-41.47

24460 L Y+176.419 Z-40.034  
24461 L Y+177.837 Z-38.725  
24462 L X+344.  
24463 L Y+176.419 Z-40.034  
24464 L Y+174.675 Z-41.481  
24465 L X+344. Y+172.934 Z-42.773  
24466 L Y+171.326 Z-43.841  
24467 L Y+169.668 Z-44.83  
24468 L Y+167.964 Z-45.739  
24469 L Y+166.218 Z-46.565  
24470 L X+344. Y+164.434 Z-47.305  
24471 L Y+162.617 Z-47.958  
24472 L Y+160.771 Z-48.522  
24473 L Y+158.573 Z-49.07  
24474 L Y+156.443 Z-49.478  
24475 L X+344. Y+154.531 Z-49.742  
24476 L Y+152.608 Z-49.915  
24477 L Y+150.778 Z-49.993  
24478 L Y+148.747 Z-49.98  
24479 L Y+146.818 Z-49.873  
24480 L Y+144.898 Z-49.673  
24481 L X+344. Y+142.99 Z-49.381  
24482 L Y+140.772 Z-48.92  
24483 L Y+138.676 Z-48.364  
24484 L Y+136.839 Z-47.773  
24485 L Y+135.031 Z-47.094  
24486 L X+344. Y+133.258 Z-46.328  
24487 L Y+131.524 Z-45.477  
24488 L Y+129.833 Z-44.544  
24489 L Y+128.19 Z-43.531  
24490 L Y+126.598 Z-42.44  
24491 L X+344. Y+124.799 Z-41.062  
24492 L Y+123.153 Z-39.651  
24493 L Y+121.753 Z-38.322  
24494 L X+346.  
24495 L Y+123.153 Z-39.651  
24496 L Y+124.785 Z-41.05  
24497 L X+346. Y+126.598 Z-42.44  
24498 L Y+128.19 Z-43.531  
24499 L Y+129.833 Z-44.544  
24500 L Y+131.524 Z-45.477  
24501 L Y+133.258 Z-46.328  
24502 L X+346. Y+135.031 Z-47.094  
24503 L Y+136.839 Z-47.773  
24504 L Y+138.676 Z-48.364  
24505 L Y+140.754 Z-48.916  
24506 L Y+142.99 Z-49.381  
24507 L X+346. Y+144.898 Z-49.673  
24508 L Y+146.818 Z-49.873  
24509 L Y+148.747 Z-49.98  
24510 L Y+150.783 Z-49.993  
24511 L Y+152.608 Z-49.915  
24512 L Y+154.531 Z-49.742  
24513 L X+346. Y+156.443 Z-49.478  
24514 L Y+158.555 Z-49.074  
24515 L Y+160.771 Z-48.522  
24516 L Y+162.617 Z-47.958  
24517 L Y+164.434 Z-47.305  
24518 L X+346. Y+166.218 Z-46.565  
24519 L Y+167.964 Z-45.739  
24520 L Y+169.668 Z-44.83  
24521 L Y+171.326 Z-43.841  
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24523 L X+346. Y+174.661 Z-41.492  
24524 L Y+176.419 Z-40.034

24525 L Y+177.837 Z-38.725  
24526 L X+348.  
24527 L Y+176.419 Z-40.034  
24528 L Y+174.646 Z-41.504  
24529 L X+348. Y+172.934 Z-42.773  
24530 L Y+171.326 Z-43.841  
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24532 L Y+167.964 Z-45.739  
24533 L Y+166.218 Z-46.565  
24534 L X+348. Y+164.434 Z-47.305  
24535 L Y+162.617 Z-47.958  
24536 L Y+160.771 Z-48.522  
24537 L Y+158.537 Z-49.078  
24538 L Y+156.443 Z-49.478  
24539 L X+348. Y+154.531 Z-49.742  
24540 L Y+152.608 Z-49.915  
24541 L Y+150.789 Z-49.993  
24542 L Y+148.747 Z-49.98  
24543 L Y+146.818 Z-49.873  
24544 L Y+144.898 Z-49.673  
24545 L X+348. Y+142.99 Z-49.381  
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24547 L Y+138.676 Z-48.364  
24548 L Y+136.839 Z-47.773  
24549 L Y+135.031 Z-47.094  
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24552 L Y+129.833 Z-44.544  
24553 L Y+128.19 Z-43.531  
24554 L Y+126.598 Z-42.44  
24555 L X+348. Y+124.771 Z-41.039  
24556 L Y+123.153 Z-39.651  
24557 L Y+121.753 Z-38.322  
24558 L X+350.  
24559 L Y+123.153 Z-39.651  
24560 L Y+124.756 Z-41.027  
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24562 L Y+128.19 Z-43.531  
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24564 L Y+131.524 Z-45.477  
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24567 L Y+136.839 Z-47.773  
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24574 L Y+150.794 Z-49.993  
24575 L Y+152.608 Z-49.915  
24576 L Y+154.531 Z-49.742  
24577 L X+350. Y+156.443 Z-49.478  
24578 L Y+158.519 Z-49.081  
24579 L Y+160.771 Z-48.522  
24580 L Y+162.617 Z-47.958  
24581 L Y+164.434 Z-47.305  
24582 L X+350. Y+166.218 Z-46.565  
24583 L Y+167.964 Z-45.739  
24584 L Y+169.668 Z-44.83  
24585 L Y+171.326 Z-43.841  
24586 L Y+172.934 Z-42.773  
24587 L X+350. Y+174.632 Z-41.515  
24588 L Y+176.419 Z-40.034  
24589 L Y+177.837 Z-38.725

24590 L X+352.  
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24592 L Y+174.617 Z-41.527  
24593 L X+352. Y+172.934 Z-42.773  
24594 L Y+171.326 Z-43.841  
24595 L Y+169.668 Z-44.83  
24596 L Y+167.964 Z-45.739  
24597 L Y+166.218 Z-46.565  
24598 L X+352. Y+164.434 Z-47.305  
24599 L Y+162.617 Z-47.958  
24600 L Y+160.771 Z-48.522  
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24604 L Y+152.608 Z-49.915  
24605 L Y+150.799 Z-49.993  
24606 L Y+148.747 Z-49.98  
24607 L Y+146.818 Z-49.873  
24608 L Y+144.898 Z-49.673  
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24612 L Y+136.839 Z-47.773  
24613 L Y+135.031 Z-47.094  
24614 L X+352. Y+133.258 Z-46.328  
24615 L Y+131.524 Z-45.477  
24616 L Y+129.833 Z-44.544  
24617 L Y+128.19 Z-43.531  
24618 L Y+126.598 Z-42.44  
24619 L X+352. Y+124.742 Z-41.016  
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24622 L X+354.  
24623 L Y+123.153 Z-39.651  
24624 L Y+124.728 Z-41.004  
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24626 L Y+128.19 Z-43.531  
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24631 L Y+136.839 Z-47.773  
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24634 L Y+142.99 Z-49.381  
24635 L X+354. Y+144.898 Z-49.673  
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24638 L Y+150.805 Z-49.993  
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24640 L Y+154.531 Z-49.742  
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24642 L Y+158.483 Z-49.089  
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24644 L Y+162.617 Z-47.958  
24645 L Y+164.434 Z-47.305  
24646 L X+354. Y+166.218 Z-46.565  
24647 L Y+167.964 Z-45.739  
24648 L Y+169.668 Z-44.83  
24649 L Y+171.326 Z-43.841  
24650 L Y+172.934 Z-42.773  
24651 L X+354. Y+174.603 Z-41.538  
24652 L Y+176.419 Z-40.034  
24653 L Y+177.837 Z-38.725  
24654 L X+356.



24655 L Y+176.419 Z-40.034  
24656 L Y+174.588 Z-41.549  
24657 L X+356. Y+172.934 Z-42.773  
24658 L Y+171.326 Z-43.841  
24659 L Y+169.668 Z-44.83  
24660 L Y+167.964 Z-45.739  
24661 L Y+166.218 Z-46.565  
24662 L X+356. Y+164.434 Z-47.305  
24663 L Y+162.617 Z-47.958  
24664 L Y+160.771 Z-48.522  
24665 L Y+158.465 Z-49.093  
24666 L Y+156.443 Z-49.478  
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24668 L Y+152.608 Z-49.915  
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24670 L Y+148.747 Z-49.98  
24671 L Y+146.818 Z-49.873  
24672 L Y+144.898 Z-49.673  
24673 L X+356. Y+142.99 Z-49.381  
24674 L Y+140.665 Z-48.895  
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24676 L Y+136.839 Z-47.773  
24677 L Y+135.031 Z-47.094  
24678 L X+356. Y+133.258 Z-46.328  
24679 L Y+131.524 Z-45.477  
24680 L Y+129.833 Z-44.544  
24681 L Y+128.19 Z-43.531  
24682 L Y+126.598 Z-42.44  
24683 L X+356. Y+124.714 Z-40.992  
24684 L Y+123.153 Z-39.651  
24685 L Y+121.753 Z-38.322  
24686 L X+358.  
24687 L Y+123.153 Z-39.651  
24688 L Y+124.699 Z-40.981  
24689 L X+358. Y+126.598 Z-42.44  
24690 L Y+128.19 Z-43.531  
24691 L Y+129.833 Z-44.544  
24692 L Y+131.524 Z-45.477  
24693 L Y+133.258 Z-46.328  
24694 L X+358. Y+135.031 Z-47.094  
24695 L Y+136.839 Z-47.773  
24696 L Y+138.676 Z-48.364  
24697 L Y+140.647 Z-48.891  
24698 L Y+142.99 Z-49.381  
24699 L X+358. Y+144.898 Z-49.673  
24700 L Y+146.818 Z-49.873  
24701 L Y+148.747 Z-49.98  
24702 L Y+150.816 Z-49.993  
24703 L Y+152.608 Z-49.915  
24704 L Y+154.531 Z-49.742  
24705 L X+358. Y+156.443 Z-49.478  
24706 L Y+158.447 Z-49.097  
24707 L Y+160.771 Z-48.522  
24708 L Y+162.617 Z-47.958  
24709 L Y+164.434 Z-47.305  
24710 L X+358. Y+166.218 Z-46.565  
24711 L Y+167.964 Z-45.739  
24712 L Y+169.668 Z-44.83  
24713 L Y+171.326 Z-43.841  
24714 L Y+172.934 Z-42.773  
24715 L X+358. Y+174.574 Z-41.561  
24716 L Y+176.419 Z-40.034  
24717 L Y+177.837 Z-38.725  
24718 L X+360.  
24719 L Y+176.419 Z-40.034

24720 L Y+174.56 Z-41.572  
24721 L X+360. Y+172.934 Z-42.773  
24722 L Y+171.326 Z-43.841  
24723 L Y+169.668 Z-44.83  
24724 L Y+167.964 Z-45.739  
24725 L Y+166.218 Z-46.565  
24726 L X+360. Y+164.434 Z-47.305  
24727 L Y+162.617 Z-47.958  
24728 L Y+160.771 Z-48.522  
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25239 L Y+145.602 Z-43.602

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